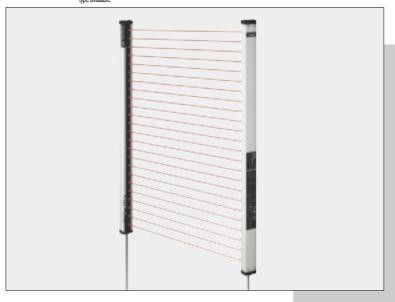
SF2-A SERIES

Small Light Curtain Type 2





We changed unstable incident beam indicator (orange LED) to stable incident beam indicator (orange / green LED) from the production in June, 2003.

By this change, you can see more stable state of incident beam at a glance, and you can align beam axis accurately.

[Operation of stable incident beam indicator (EX-unstable incident beam indicator)]

	Stable incident	beam indicator
	After modifications	Previous products
When light received is stable (Amount of light received more than 140 % approx.)	Lights up in green	Off
When light received is stable (Amount of light received 115 to 140 % approx.)	Off ◀	Off
When light received is unstable (Amount of light received 100 to 115 % approx.)	Lights up in orange	Lights up in orange
When light is interrupted (when OSSD is off)	Off ◀	Off

Bringing world-class safety standards even closer to you Type 2 Standard type





Application of IEC 61496 (Type 2) international standard

The SF2-A series conforms to European and North American safety standards. So, they can be used in workplaces throughout the world.







CE marking based on Machine Directive and EMC Directive has been obtained, so that the sensors can be used in Control Category 2 equipment.

Type 2 based on IEC 61496-1/2, EN 61496-1 and Control Category 2 based on EN 954-1



C-UL US listings (UL 61496-1/2) which are required for use in the United States and Canada have been obtained.

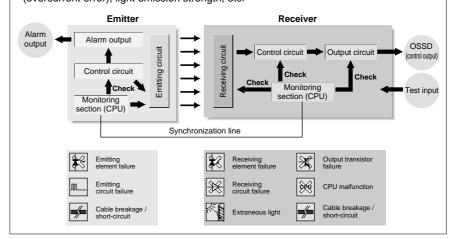
High level of safety achieved

The sensor carries out self-diagnosis when it is turned ON.

The monitoring section (CPU) which is inside the emitter constantly checks the emitting circuit and the control circuit. Furthermore, the receiver also has a monitoring section (CPU) which constantly checks the receiving circuit, control circuit and output circuit, so that a high level of safety is maintained at all times.

Safety design of the SF2-A series

- The sensor switches to the lockout mode when an error occurs, so that the OSSD (control output) and alarm output turn OFF.
- The output circuit is constantly monitored, so that the sensor also locks out if one of the transistors is short-circuited
- · Self-diagnosis using test input allows detailed checking such as overlapping emission (overcurrent error), light emission strength, etc.



Space-saving design only 28 mm 1.102 in width and 19 mm 0.748 in thickness

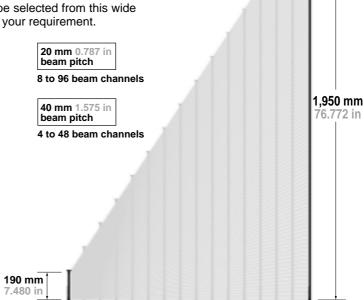
With its 28 mm 1.102 in width and 19 mm 0.748 in thickness, it is the smallest in the world* requiring the least installation space in the industry. It can be installed in small spaces incorporated within equipment.

* Data valid as of June 2002 and based on research conducted by SUNX.



Different types for different needs

Sensors are available with beam pitches of 20 mm 0.787 in and 40 mm 1.575 in. The protective height for sensors ranges from 190 mm 7.480 in to 1,950 mm 76.772 in, for both 20 mm 0.787 in and 40 mm 1.575 in beam pitch sensors. NPN·PNP output types are also available for all models. The sensors can be selected from this wide variety to suit your requirement.

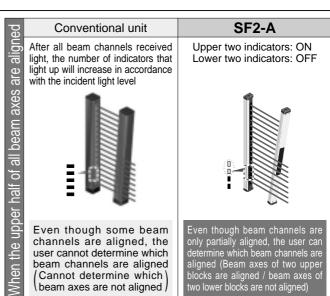


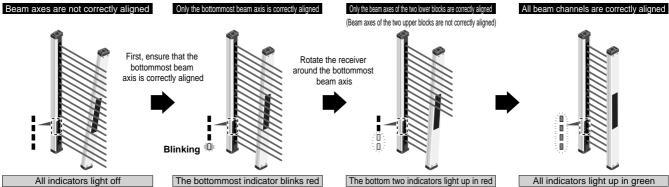
Unaligned beam axes can be seen at a glance

The beam-axis alignment indicators are distributed on the sensors in four sections. As the indicators of the sections whose beams are aligned light up in red, the user can easily verify which beam axes have become aligned. Once all beams have become aligned, the indicators light up in green. Upon beginning alignment, as soon as the bottommost or the topmost beam axis (the standard beam axis) becomes aligned, the corresponding bottommost or topmost alignment indicator light begins blinking red. Therefore, beam axes can be easily aligned by performing the initial beam axis alignment on either

the bottommost or the topmost beam axis, then rotating the light curtain around the axis of this beam. The beam-axis alignment indicators are provided on both the emitter and the receiver, so that you can see at a glance which beams are not aligned.







sun 2 | 447

Recognizes extraneous light and prevents malfunctions

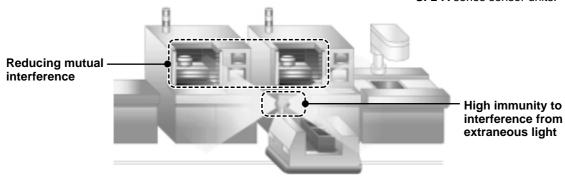
This function allows the sensor to recognize and reject interference from instantaneous extraneous light emitted from peripheral equipment, thus preventing malfunctions caused by a variety of sources, including: other sensor beams in the vicinity of the operating sensor, beam spatter, AGV and rotating light sources.

By reducing the number of malfunctions caused by extraneous light, detection operations will be interrupted less frequently, resulting in substantial improvements in work efficiency.

Mutual interference is reduced without the need for interference prevention lines

The ELCA (Extraneous Light Check & Avoid) function enhances the mutual interference prevention function.

ELCA decreases interference from extraneous light having a similar frequency as the light used by the SF2-A series, thereby also minimizing mutual interference among nearby SF2-A series sensor units.



Spatter protection for the sensing surface

The spatter protection hood type, now available, protects the sensing surface from welding machine spatter. Moreover, a front protection cover that can be installed within the sensor casing is also available, completely preventing spatter from adhering to the sensing surface.

In addition, even though sensed objects may contact the sensor, the sensing surface will be protected. The ELCA function implements all possible measures to prevent malfunctions caused by spatter.

Front protection cover protects the sensing surface

In the event that the SF2-A series is installed in a harsh environment, the use of the front protection cover (FC-SF4A-H \square , optional) will protect the sensing surface from damage.

Front protection cover

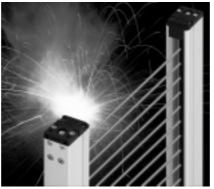


Mounting bracket enables easy beam-axis alignment

The beam-axis alignment is easy since angle adjustment is possible with the enclosed rear mounting bracket (MS-SF2N-1).

Alternatively, the side mounting bracket (MS-SF2N-3) is also available as an option.





Alignment of beam axes can be accurately performed prior to power-up

By using the **SF-LAT-2N** laser alignment tool, you can quickly and easily align beam axes. The laser beam spot is easy to see, even when light curtain units are installed far apart. In addition, as the **SF-LAT-2N** laser alignment tool is battery-operated, beam axes can be aligned before powering up the light curtain itself.



②Align the bottommost beam axis

ORDER GUIDE

Tyr	20	Appearance	Operating range	Model No.		Number of	Protecti	ve height
Тур	Je	Appearance	Operating range	NPN output type	PNP output type	beam channels	(m	m in)
				SF2-AH8	SF2-AH8-PN	8	190	7.480
		25 mm		SF2-AH12	SF2-AH12-PN	12	270	10.630
		Beam channel No. 0.984 in		SF2-AH16	SF2-AH16-PN	16	350	13.780
	_			SF2-AH20	SF2-AH20-PN	20	430	16.929
	ţţ			SF2-AH24	SF2-AH24-PN	24	510	20.079
	beam pitch			SF2-AH28	SF2-AH28-PN	28	590	23.228
	ear	Protective height (Note)		SF2-AH32	SF2-AH32-PN	32	670	26.378
	□	- I III 1 3 1 1 1 1 1		SF2-AH36	SF2-AH36-PN	36	750	29.528
		Beam pitch		SF2-AH40	SF2-AH40-PN	40	830	32.677
	.78	20 mm 0.787 in + 1		SF2-AH48	SF2-AH48-PN	48	990	38.976
	٦			SF2-AH56	SF2-AH56-PN	56	1,150	45.276
	20 mm 0.787			SF2-AH64	SF2-AH64-PN	64	1,310	51.575
	20	1.640 ft 0.984 in		SF2-AH72	SF2-AH72-PN	72	1,470	57.874
		1.640 ft 0.984 in		SF2-AH80	SF2-AH80-PN	80	1,630	64.173
စ္က		Optional mating cable		SF2-AH88	SF2-AH88-PN	88	1,790	70.472
ga		Optional mating cable		SF2-AH96	SF2-AH96-PN	96	1,750	76.772
<u>a</u> -			-					
Normal case		25 mm	0.2 to 7 m	SF2-AA4 SF2-AA6	SF2-AA4-PN	4	190	7.480
ž		Beam channel No.	0.3 to 7 m 0.984 to 22.966 ft		SF2-AA6-PN	6	270	10.630
			0.304 10 22.300 11	SF2-AA8	SF2-AA8-PN	8	350	13.780
	ا	 		SF2-AA10	SF2-AA10-PN	10	430	16.929
	beam pitch	Protective		SF2-AA12	SF2-AA12-PN	12	510	20.079
	E	height (Note)		SF2-AA14	SF2-AA14-PN	14	590	23.228
	peg	<u> </u>		SF2-AA16	SF2-AA16-PN	16	670	26.378
	.⊆	□ 2 □ 5		SF2-AA18	SF2-AA18-PN	18	750	29.528
	.575	40 mm 1.575 in		SF2-AA20	SF2-AA20-PN	20	830	32.677
	< −			SF2-AA24	SF2-AA24-PN	24	990	38.976
	Ē			SF2-AA28	SF2-AA28-PN	28	1,150	45.276
	0.5 m 45 m 1		SF2-AA32	SF2-AA32-PN	32	1,310	51.575	
	4	1.640 ft 1.772 in		SF2-AA36	SF2-AA36-PN	36	1,470	57.874
		· · ·		SF2-AA40	SF2-AA40-PN	40	1,630	64.173
		Optional mating cable		SF2-AA44	SF2-AA44-PN	44	1,790	70.472
				SF2-AA48	SF2-AA48-PN	48	1,950	76.772
				SF2-AH8-H	SF2-AH8-PN-H	8	190	7.480
		25 mm		SF2-AH12-H	SF2-AH12-PN-H	12	270	10.630
		Beam channel No. 0.984 in		SF2-AH16-H	SF2-AH16-PN-H	16	350	13.780
				SF2-AH20-H	SF2-AH20-PN-H	20	430	16.929
	beam pitch			SF2-AH24-H	SF2-AH24-PN-H	24	510	20.079
	n D			SF2-AH28-H	SF2-AH28-PN-H	28	590	23.228
	au	Protective		SF2-AH32-H	SF2-AH32-PN-H	32	670	26.378
	ă	height (Note)		SF2-AH36-H	SF2-AH36-PN-H	36	750	29.528
	7 in	3 Beam pitch		SF2-AH40-H	SF2-AH40-PN-H	40	830	32.677
	0.787	20 mm 0.787 in \downarrow		SF2-AH48-H	SF2-AH48-PN-H	48	990	38.976
	n 0			SF2-AH56-H	SF2-AH56-PN-H	56	1,150	45.276
	шш	25 mm 0.5 m 0.984 in 1		SF2-AH64-H	SF2-AH64-PN-H	64	1,310	51.575
With spatter protection hood	20	U.5 m		SF2-AH72-H	SF2-AH72-PN-H	72	1,470	
로		0.5 m 0.984 in 1		SF2-AH72-H		80	1,630	57.874
ţi		Optional mating cable		SF2-AH88-H	SF2-AH80-PN-H	88		64.173
tec		Optional mating cable			SF2-AH88-PN-H		1,790	70.472
pro				SF2-AH96-H	SF2-AH96-PN-H	96	1,950	76.772
ē		25 mm	0.2 to 7 ==	SF2-AA4-H	SF2-AA4-PN-H	4	190	7.480
Datt		Beam channel No.	0.3 to 7 m 0.984 to 22.966 ft	SF2-AA6-H	SF2-AA6-PN-H	6	270	10.630
JS L			0.304 10 22.300 11	SF2-AA8-H	SF2-AA8-PN-H	8	350	13.780
Nit!	당	 		SF2-AA10-H	SF2-AA10-PN-H	10	430	16.929
	pitch	Protective height (Note)		SF2-AA12-H	SF2-AA12-PN-H	12	510	20.079
	beam			SF2-AA14-H	SF2-AA14-PN-H	14	590	23.228
	pe	 3 		SF2-AA16-H	SF2-AA16-PN-H	16	670	26.378
	.⊑			SF2-AA18-H	SF2-AA18-PN-H	18	750	29.528
	.575 in	40 mm 1.575 in		SF2-AA20-H	SF2-AA20-PN-H	20	830	32.677
				SF2-AA24-H	SF2-AA24-PN-H	24	990	38.976
	mm	_ 		SF2-AA28-H	SF2-AA28-PN-H	28	1,150	45.276
	40 mm	45 mm		SF2-AA32-H	SF2-AA32-PN-H	32	1,310	51.575
	4	1.640 ft		SF2-AA36-H	SF2-AA36-PN-H	36	1,470	57.874
		<u>·</u>		SF2-AA40-H	SF2-AA40-PN-H	40	1,630	64.173
		T		SF2-AA44-H	SF2-AA44-PN-H	44	1,790	70.472
		Optional mating cable		OI Z AATT II	0. 2 / 0 () 1 () 1		1,700	

Note: Refer to 'TECHNICAL GUIDE' on p.1133 for the definition of the protective height.

ORDER GUIDE

Mating cables Mating cable is not supplied with the sensor. Please order it separately.

Designation	Appearance	Appearance Model No. De		
Cable with connector on one end		SF2N-CC3	Length: 3 m 9.843 ft Weight: 400 g approx. (two cables)	These cables are used for wiring. 7-core (6-core for emitter) shielded cable with connector on
		SF2N-CC7	Length: 7 m 22.966 ft Weight: 870 g approx. (two cables)	one end, two cables per set Cable outer diameter: \$\phi 6\$ mm \$\phi 0.236\$ in Connector outer diameter: \$\phi 14\$ mm \$\phi 0.551\$ in max.
		SF2N-CC10	Length: 10 m 32.808 ft Weight: 1,200 g approx. (two cables)	Cable color: Gray (for emitter) Gray with black line (for receiver)
Cable with connector on both ends		SF2N-CCJ10	Length: 10 m 32.808 ft Weight: 1,200 g approx. (two cables)	This cable is used for cable extension. Shielded cable with connector on both ends, two cables per set Cable outer diameter: ϕ 6 mm ϕ 0.236 in Connector outer diameter: ϕ 14 mm ϕ 0.551 in max. Cable color: Gray (for emitter), Gray with black line (for receiver)

Spare parts (Accessories for sensor)

Designation	Model No.	Description				
Rear mounting bracket	MS-SF2N-1	Used to mount the sensor on the rear surfact (1 set for emitter and receiver)				
U-shaped rear mounting intermediate supporting			Used to hold the sensor at the intermediate position for protection against vibration (for rear			
bracket (Note)	MS-SF4A-H2	For SF2-A (-PN)-H	surface mounting) (1 set for emitter and receiver)			
L-shaped intermediate supporting bracket (Note)	MS-SF2N-L	Used to install the intermediate supporting broon the wall side, etc. (1 set for emitter and rec				
Test rod	SF2-AH-TR		ndard sensing to detect the smallest objects 1.181 in), with 20 mm 0.787 in beam pitch			

Note: The number of sets required varies depending on the product. Refer to 'DIMENSIONS' on p.461 for further details.

Rear mounting bracket

· MS-SF2N-1

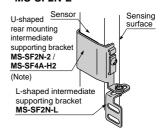


Eight M3 (length 5 mm 0.197 in) hexagon-0.197 in) hexagon-socket-head bolts are

U-shaped rear mounting intermediate supporting bracket

L-shaped intermediate supporting bracket

- · MS-SF2N-2
- · MS-SF4A-H2
- · MS-SF2N-L



Note: The above figure is only applicable to the MS-SF2N-2. The MS-SF4A-H2 has a different shape.

• MS-SF2N-2 / MS-SF4A-H2

Set of 2 pcs. each of U-shaped rear supporting bracket and retaining plate

• MS-SF2N-L Two L-shaped bracket set Two M3 (length 10 mm 0.394 in) pan head screws, two M4 (length 10 mm 0.394 in) hexagon-socket-head bolts and two nuts are attached.

OPTIONS

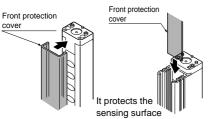
	Applicable beam channels	20 mm 0.787 in beam pitch	8 beam channels	12 beam channels	16 beam channels	20 beam channels	24 beam channels	28 beam channels	32 beam channels	36 beam channels	40 beam channels	48 beam channels	56 beam channels	64 beam channels	72 beam channels	80 beam channels	88 beam channels	96 beam channels
	esignation	40 mm 1.575 in beam pitch																
ction cover	For SF2-A (-PN)	Model No.	FC-SF4A-H8	FC-SF4A-H12	FC-SF4A-H16	FC-SF4A-H20	FC-SF4A-H24	FC-SF4A-H28	FC-SF4A-H32	FC-SF4A-H36	FC-SF4A-H40	FC-SF4A-H48	FC-SF4A-H56	FC-SF4A-H64	FC-SF4A-H72	FC-SF4A-H80	FC-SF4A-H88	FC-SF4A-H96
Front prote	For SF2-A\(-PN) For SF2-A\(-PN)-H	Model No.	FC-SF4A-H8-H	FC-SF4A-H12-H	FC-SF4A-H16-H	FC-SF4A-H20-H	FC-SF4A-H24-H	FC-SF4A-H28-H	FC-SF4A-H32-H	FC-SF4A-H36-H	FC-SF4A-H40-H	FC-SF4A-H48-H	FC-SF4A-H56-H	FC-SF4A-H64-H	FC-SF4A-H72-H	FC-SF4A-H80-H	FC-SF4A-H88-H	FC-SF4A-H96-H
	l_	Model No.																
Slit m	For SF2-A (-PN)-H	Model No.	OS-SF4A-H8-H	OS-SF4A-H12-H	OS-SF4A-H16-H	OS-SF4A-H20-H	OS-SF4A-H24-H	OS-SF4A-H28-H	OS-SF4A-H32-H	OS-SF4A-H36-H	OS-SF4A-H40-H	OS-SF4A-H48-H	OS-SF4A-H56-H	OS-SF4A-H64-H	OS-SF4A-H72-H	OS-SF4A-H80-H	OS-SF4A-H88-H	OS-SF4A-H96-H

Note: The model Nos. given above denote a single unit, not a pair of units. 2 pcs. (2 sets) are required to mount the emitter / receiver.

Front protection cover

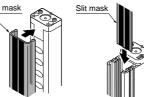
• FC-SF4A-H□

• FC-SF4A-H□-H



Slit mask

· OS-SF4A-H□



• OS-SF4A-H□-H The slit mask restrains the amount of beam emitted or received and hence reduces the interference between neighboring sensors.

It is also used in cases when the beam intensity is too strong penetrating through the sensing object.

However, the operating range reduces when the slit mask is

Operating range

<OS-SF4A-H□ / OS-SF4A-H□-H>

- Slit on the emitter side: 2.6 m 8.530 ft
- · Slit on the receiver side: 2.6 m 8.530 ft • Slit on both sides: 1.2 m 3.937 ft

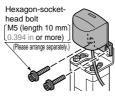
OPTIONS

With the large display unit put on the light curtain, the operation is easily observable from various directions. Specifications - Supply voltage: 24 V DC ± 15 % - Current consumption: 12 mA or less - Indicators: Orange LED (8 pcs. used) - [Light up when external contact is ON] - Ambient temperature: —10 to + 55 °C + 14 to + 131 °F - (No dew condensation or icing allowed) - Material: POM (Case) - Polycarbonate (Cover) - Cold rolled carbon steel (SPCC)(Bracket) - Cable: 0.3 mm² 2-core cabtyre cable, 3 m 9.43 ft long - Weight: 70 g approx. (including bracket) I/O circuit diagrams - With NPN output type> Color code - (Brown) + V - 24 V DC - ± 15 % - (Brown) + V - ± 15 % - (Brown)	Designation	Model No.	Description
U-shaped side mounting intermediate supporting bracket (Note 1) MS-SF2N-4 For SF2-A□(-PN) Used to hold the sensor at the intermediate position for protection against vibration (for side mounting) (1 set for emitter and receiver) MS-SF4A-H4 For SF2-A□(-PN)-H Used for one-point rear mounting Convenient for mounting on an aluminum frame (four bracket set for emitter and receiver) Test rod SF2-AA-TR Used for one-point rear mounting Convenient for mounting on an aluminum frame (four bracket set for emitter and receiver) SF2-AA-TR Used for standard sensing to detect the smallest objects (\$\phi\$50 mm \$\phi\$1.969 in), with 40 mm 1.575 in beam pitch (\$\phi\$50 mm \$\phi\$1.969 in), with 40 mm 1.575 in beam pitch (\$\phi\$1.969 in) (Note 3) SF-AC Enabling path × 3 up to 4 based on EN 954-1 (Categories up to 2 when it is combines with the SF2-A series)		SF-IND-2	operation is easily observable from various directions. Specifications • Supply voltage: 24 V DC ± 15 % • Current consumption: 12 mA or less • Indicators: Orange LED (8 pcs.used)
intermediate position for protection against vibration (for side mounting) (1 set for emitter and receiver) Center sensor mounting bracket (Note 2) MS-SF2N-5 Used for one-point rear mounting convenient for mounting on an aluminum frame (four bracket set for emitter and receiver) Used for standard sensing to detect the smallest objects (≠50 mm ≠1.969 in), with 40 mm 1.575 in beam pitch Safety relay unit (For PNP output type light curtain) (Note 3) SF-AC Enabling path ×3 Enabling path ×3 Easy to align the beam axis with the visible laser beam	Side mounting bracket	MS-SF2N-3	(four bracket set for emitter and receiver)
Center sensor mounting bracket (Note 2) MS-SF2A-H4 For SF2-A_(-PN)-H (1 set for emitter and receiver) Used for one-point rear mounting Convenient for mounting on an aluminum frame (four bracket set for emitter and receiver) Test rod SF2-AA-TR Used for one-point rear mounting convenient for mounting on an aluminum frame (four bracket set for emitter and receiver) Used for standard sensing to detect the smallest objects (≠50 mm ≠1.969 in), with 40 mm 1.575 in beam pitch Relay unit for PNP output type • Complies with Control Categories up to 4 based on EN 954-1 (Categories up to 2 when it is combines with the SF2-A series) Laser alignment tool SF-I AT-2N Easy to align the beam axis with the visible laser beam	intermediate supporting	MS-SF2N-4	intermediate position for protection
Convenient for mounting on an aluminum frame (four bracket (Note 2) Test rod SF2-AA-TR Used for standard sensing to detect the smallest objects (≠50 mm ≠1.969 in), with 40 mm 1.575 in beam pitch Safety relay unit (For PNP output type light curtain) (Note 3) SF-AC Enabling path × 3 Relay unit for PNP output type • Complies with Control Categories up to 4 based on EN 954-1 (Categories up to 2 when it is combines with the SF2-A series) Laser alignment tool SF-I AT-2N Easy to align the beam axis with the visible laser beam	bracket (Note 1)	MS-SF4A-H4	For SF2-A (-PN)-H (1 set for emitter and receiver)
Safety relay unit For PNP output type light curtain (Note 3) SF-I AT-2N Easy to align the beam axis with the visible laser beam		MS-SF2N-5	Convenient for mounting on an aluminum frame
Sarety relay unit For PNP output type light curtain (Note 3) SF-AC Enabling path ×3 • Complies with Control Categories up to 4 based on EN 954-1 (Categories up to 2 when it is combines with the SF2-A series)	Test rod	SF2-AA-TR	
	For PNP output type light curtain	SF-AC	Enabling path X3 • Complies with Control Categories up to 4 based on EN 954-1 / Categories up to 2 when it is
		SF-LAT-2N	Easy to align the beam axis with the visible laser beam

- Notes: 1) The number of sets required varies depending on the product. Refer to '**DIMENSIONS**' on p.462 for further details.
 - 2) Multiple beam channel sensors requiring the intermediate supporting bracket (20 mm 0.787 in beam pitch type: 36 beam channels or more, 40 mm 1.575 in beam pitch type: 18 beam channels or more) cannot be mounted on an aluminum frame with the center sensor mounting bracket. 3) Refer to $p.500 \sim$ for further details about the **SF-AC**.

 - 4) Refer to 'SF4-AH' series on p.420~ for further details about the laser alignment tool.

Large display unit for light curtain • SF-IND-2

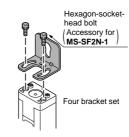


Attaches to upper edge of light curtain.

Tighten together the mounting bracket provided with the area sensor and the mounting bracket of **SF-IND-2**.

Center sensor mounting bracket

· MS-SF2N-5

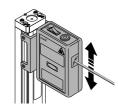


Safety relay unit For PNP output type light curtain

· SF-AC

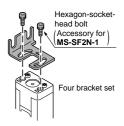


Laser alignment tool • SF-LAT-2N



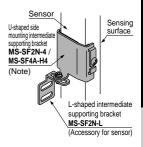
Side mounting bracket

· MS-SF2N-3



U-shaped side mounting intermediate supporting bracket

- · MS-SF2N-4
- · MS-SF4A-H4



Note: The above figure is only applicable to the MS-SF2N-4.

The MS-SF4A-H4 has a different shape.

· MS-SF2N-4 / MS-SF4A-H4

Set of 2 pcs. each of U-shaped side supporting bracket and retaining plate

• MS-SF2N-L (Accessory for sensor) Two L-shaped bracket set Two M3 (length 10 mm 0.394 in) pan head screws, two M4 (length 10 mm 0.394 in) hexagon-sockethead bolts and two nuts are attached.

SPECIFICATIONS

Individual specifications

SF2-AH□(-H)

	Type				20 mm 0.787	in beam pitch			
Mo	del NPN output	SF2-AH8(-H)	SF2-AH12(-H)	SF2-AH16(-H)	SF2-AH20(-H)	SF2-AH24(-H)	SF2-AH28(-H)	SF2-AH32(-H)	SF2-AH36(-H)
Item	No. PNP output	SF2-AH8-PN(-H)	SF2-AH12-PN(-H)	SF2-AH16-PN(-H)	SF2-AH20-PN(-H)	SF2-AH24-PN(-H)	SF2-AH28-PN(-H)	SF2-AH32-PN(-H)	SF2-AH36-PN(-H)
No. of beam cha	annels	8	12	16	20	24	28	32	36
Beam pitch					20 mm	0.787 in			
Protective heigh	nt	190 mm 7.480 in	270 mm 10.630 in	350 mm 13.780 in	430 mm 16.929 in	510 mm 20.079 in	590 mm 23.228 in	670 mm 26.378 in	750 mm 29.528 in
Current consum	nption	Emitter	45 mA or less,	Receiver: 60 mA	or less	Emitter	: 55 mA or less,	Receiver: 70 m/	A or less
Weight	SF2-AH□(-PN)	350 g approx.	430 g approx.	520 g approx.	610 g approx.	700 g approx.	780 g approx.	880 g approx.	960 g approx.
(Total of emitter)	SF2-AH (-PN)-H	420 g approx.	560 g approx.	700 g approx.	830 g approx.	970 g approx.	1,100 g approx.	1,200 g approx.	1,400 g approx.
					•		•	•	
	Туре				20 mm 0.787	in beam pitch			
Mo	del NPN output	SF2-AH40(-H)	SF2-AH48(-H)	SF2-AH56(-H)	SF2-AH64(-H)	SF2-AH72(-H)	SF2-AH80(-H)	SF2-AH88(-H)	SF2-AH96(-H)
Item I	No. PNP output	SF2-AH40-PN(-H)	SF2-AH48-PN(-H)	SF2-AH56-PN(-H)	SF2-AH64-PN(-H)	SF2-AH72-PN(-H)	SF2-AH80-PN(-H)	SF2-AH88-PN(-H)	SF2-AH96-PN(-H)
No. of beam cha	annels	40	48	56	64	72	80	88	96
Beam pitch				20 mm 0.787 in					
Protective height		830 mm 32.677 in	990 mm 38.976 in	1,150 mm 45.276 in	1,310 mm 51.575 in	1,470 mm 57.874 in	1,630 mm 64.173 in	1,790 mm 70.472 in	1,950 mm 76.772 in
•		F '11 00 A I	Danaissas OO mA as lana	Emittor: GE m A or loss	Receiver: 95 mA or less	Emitter: 70 mA or less I	Receiver: 110 mA or less	Emitter: 80 m∆ or less	Receiver: 120 mA or less
Current consum	nption	Emitter: 60 mA or less,	Receiver, ou ma or less	EITHURI. 00 IIIA UI 1855,	NECEIVEL 33 IIIA ULIESS	Lillitter. 10 IIIA or 1633, I	10001101. 110 111/1 01 1000	Limitor. 00 mir or 1000,	10001101. 120 111/1 01 1000
Weight /Total of emitter)	SF2-AH (-PN)		1,200 g approx.	,		,		2,100 g approx.	

SF2-AA□(-H)

	Туре				40 mm 1.575	in beam pitch				
Mo	del NPN output	SF2-AA4(-H)	SF2-AA6(-H)	SF2-AA8(-H)	SF2-AA10(-H)	SF2-AA12(-H)	SF2-AA14(-H)	SF2-AA16(-H)	SF2-AA18(-H)	
Item I	No. PNP output	SF2-AA4-PN(-H)	SF2-AA6-PN(-H)	SF2-AA8-PN(-H)	SF2-AA10-PN(-H)	SF2-AA12-PN(-H)	SF2-AA14-PN(-H)	SF2-AA16-PN(-H)	SF2-AA18-PN(-H)	
No. of beam channels		4	6	8	10	12	14	16	18	
Beam pitch					40 mm 1.575 in					
Protective heigh	nt	190 mm 7.480 in	270 mm 10.630 in	350 mm 13.780 in	430 mm 16.929 in	510 mm 20.079 in	590 mm 23.228 in	670 mm 26.378 in	750 mm 29.528 in	
Current consumption Emitter: 40 mA or less, Receiver: 50 mA			A or less Emitter: 45 mA or less, Receiver: 60 mA or less							
Weight (Total of emitter)	SF2-AA (-PN)	350 g approx.	430 g approx.	520 g approx.	610 g approx.	700 g approx.	780 g approx.	880 g approx.	960 g approx.	
and receiver	SF2-AA (-PN)-H	420 g approx.	560 g approx.	700 g approx.	830 g approx.	970 g approx.	1,100 g approx.	1,200 g approx.	1,400 g approx.	

	Type				40 mm 1.575 in beam pitch						
Mo	del NPN output	SF2-AA20(-H)	SF2-AA24(-H)	SF2-AA28(-H)	SF2-AA32(-H)	SF2-AA36(-H)	SF2-AA40(-H)	SF2-AA44(-H)	SF2-AA48(-H)		
Item 1	No. PNP output	SF2-AA20-PN(-H)	SF2-AA24-PN(-H)	SF2-AA28-PN(-H)	SF2-AA32-PN(-H)	SF2-AA36-PN(-H)	SF2-AA40-PN(-H)	SF2-AA44-PN(-H)	SF2-AA48-PN(-H)		
No. of beam cha	annels	20	24	28	32	36	40	44	48		
Beam pitch					40 mm	1.575 in					
Protective heigh	nt	830 mm 32.677 in	990 mm 38.976 in	1,150 mm 45.276 in	1,310 mm 51.575 in	1,470 mm 57.874 in	1,630 mm 64.173 in	1,790 mm 70.472 in	1,950 mm 76.772 in		
Current consum	ption	Emitter: 50 mA or less,	Receiver: 65 mA or less	Emitter: 50 mA or less,	Receiver: 70 mA or less	Emitter: 55 mA or less,	Receiver: 75 mA or less	Emitter: 60 mA or less,	Receiver: 80 mA or less		
Weight	SF2-AA (-PN)	1,100 g approx.	1,200 g approx.	1,400 g approx.	1,600 g approx.	1,800 g approx.	1,900 g approx.	2,100 g approx.	2,300 g approx.		
(Total of emitter)	SF2-AA (-PN)-H	1,500 g approx.	1,800 g approx.	2,100 g approx.	2,300 g approx.	2,600 g approx.	2,900 g approx.	3,200 g approx.	3,400 g approx.		

SPECIFICATIONS

Common specifications

	_	20 mm 0.787	7 in beam pitch	40 mm 1.575	5 in beam pitch			
	Туре	NPN output	PNP output	NPN output	PNP output			
Iter	m Model No.	SF2-AH□(-H)	SF2-AH□-PN(-H)	SF2-AA□(-H)	SF2-AA□-PN(-H)			
App	olicable standards		Category 2 based on EN 954-1 (Type 2 based on IEC 61496-1/	2)			
Оре	erating range		0.3 to 7 m 0.9	84 to 22.966 ft				
Det	tection capability	∮ 30 mm <i>∮</i> 1.18	1 in opaque object	∮ 50 mm ∮1.96	9 in opaque object			
Effe	ective aperture angle	±5° or less for	a operating range exceeding 3 m	9.843 ft (conforming to IEC 614	496-2 / UL 61496-2)			
Sup	oply voltage		24 V DC \pm 15 % Rip	ople P-P 10 % or less				
Cor	ntrol output (OSSD)							
	Utilization category		DC-12 c	or DC-13				
	Operation mode		eam channels are received, OFF value of any malfunction in the sens					
	Protection circuit		Incorp	orated				
Res	sponse time	OFF response: 15	ms or less, ON response: 40 to	60 ms or less (under stable ligh	t received condition)			
Ala	rm output							
	Operation mode	Normal operation: Alarm	output ON, Failure resulting in em	nission halt, or when test input is	s applied: Alarm output OFF			
	Protection circuit		Incorp	orated				
ators	Emitter	Beam-axis alignment indicators: 2-color (Red / Green) LED × 4 (lights up in red when the each beam channel receives light, blinks in red when the topmost or bottommost beam channel receives light, light up in green when all beam channels receive light) Operation indicator (Note 1): 2-color (Red / Green) LED [lights up in red when control output (OSSD) is OFF, lights up in green when control output (OSSD) is ON] Emission halt indicator: Orange LED (lights up when emission halts) Fault indicator: Yellow LED (lights up or blinks if a fault occurs in the sensor)						
Indicators	Receiver	Beam-axis alignment indicators: 2-color (Red / Green) LED × 4 (lights up in red when the each beam channel receives light, blinks in red when the topmost or bottommost beam channel receives light, light up in green when all beam channels receive light) OSSD indicator: 2-color (Red / Green) LED [lights up in red when control output (OSSD) is OFF, light up in green when control output (OSSD) is ON] Unstable incident beam indicator: Orange LED (lights up when light received is unstable) Fault indicator: Yellow LED (lights up or blinks if a fault occurs in the sensor)						
Tes	t input (emission halt) function	Incorporated						
-	Pollution degree	3 (Industrial environment)						
ance	Degree of protection		IP65	(IEC)				
al resistance	Ambient temperature / Ambient humidity	- 10 to $+$ 55 °C $+$ 14 to $+$ 131 °F (No dew condensation or icing allowed), Storage: $-$ 25 to $+$ 70 °C $-$ 13 to $+$ 158 °F / 30 to 85 % RH, Storage: 30 to 95 % RH						
enta	Ambient illuminance	Sunlight: 20,000	ℓx at the light-receiving face, Inca	andescent light: 3,500 ℓx at the	e light-receiving face			
Environmenta	Dielectric strength voltage / Insulation resistance		n. between all supply terminals co 000 V DC megger between all sup					
ш	Vibration resistance / Shock resistance	10 to 55 Hz frequency, 0.75 mm 0.030 in amplitude in X, Y and Z directions for two hours each / 300 m/s² acceleration (30 G approx.) in X, Y and Z directions for three times each						
Em	itting element	Infrared LED (Peak emission wavelength: 870 nm 0.034 mil)						
Mat	terial	Enclosure: Aluminium, Resin case: ABS, Lens: Polycarbonate, Cap: PBT						
Cal	ble	Emitter: 6-core (0.3 mm ² × 4-core, 0.2 mm ² × 2-core) shielded cable, 0.5 m 1.640 ft long, with a connector at the end Receiver: 7-core (0.3 mm ² × 5-core, 0.2 mm ² × 2-core) shielded cable, 0.5 m 1.640 ft long, with a connector at the end						
Cal	ble extension	Extension up to tota	I 20.5 m 67.257 ft is possible, for	both emitter and receiver, with	optional mating cables			
Acc	cessories	Extension up to total 20.5 m 67.257 ft is possible, for both emitter and receiver, with optional mating cables MS-SF2N-1 (Rear mounting bracket): 1 set for emitter and receiver MS-SF2N-2 (U-shaped rear mounting intermediate supporting bracket, MS-SF4A-H2 for '-H' type): (Note 3) MS-SF2N-L (L-shaped intermediate supporting bracket): (Note 3) SF2-AH-TR (Test rod): 1 pc. [SF2-AH□(-PN)(-H) only]						

Notes: 1) Since the color of operation indicator changes according to the ON / OFF state of control output (OSSD), the operation indicator is marked as 'OSSD' on the sensor.

- 2) Surge absorber is connected between the main body enclosure and the supply terminals to avoid faulty operation due to surge. For this reason, the
- Surge absorber is connected between the main body enclosure and the supply terminals to avoid faulty operation due to surge. For this reason, the values for dielectric strength voltage and insulation resistance are given for the condition when the surge absorber has been removed.
 U-shaped rear mounting intermediate supporting bracket (MS-SF2N-2 or MS-SF4A-H2) and L-shaped intermediate supporting bracket (MS-SF2N-L) are attached with the following sensors. The number of attached U-shaped rear mounting intermediate supporting bracket and L-shaped intermediate supporting bracket are different depending on the sensor as follows.
 SF2-AH36(-PN)(-H), SF2-AH40(-PN)(-H), SF2-AA18(-PN)(-H), SF2-AA20(-PN)(-H): 1 set
 SF2-AH48(-PN)(-H), SF2-AA24(-PN)(-H): 2 sets

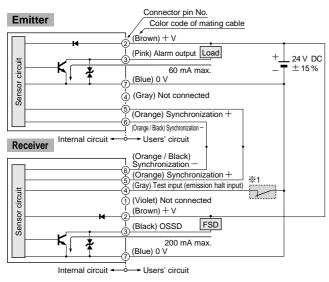
SF2-AH56(-PN)(-H), SF2-AH64(-PN)(-H), SF2-AH72(-PN)(-H), SF2-AA28(-PN)(-H), SF2-AA32(-PN)(-H), SF2-AA36(-PN)(-H); 3 sets

SF2-AH80(-PN)(-H), SF2-AA40(-PN)(-H): 4 sets SF2-AH88(-PN)(-H), SF2-AH96(-PN)(-H), SF2-AA44(-PN)(-H), SF2-AA48(-PN)(-H): 5 sets

I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type

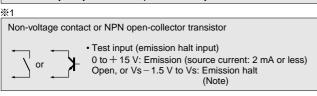
I/O circuit diagram



Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

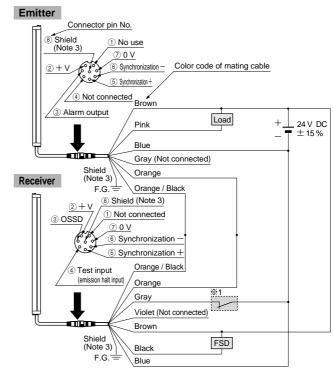
CAUTION

Use a safety relay unit or an equivalent safety control circuit for FSD.



Note: Vs is the same voltage as the voltage of the power supply to be used.

Wiring diagram



Notes: 1) Unused wires must be insulated to ensure that they do not come

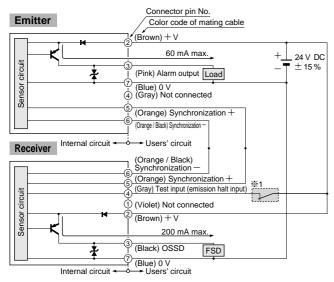
- into contact with wires already in use.

 2) Conductor cross-section area of lead wire of mating cable is 0.2 mm² (synchronization wire) and 0.3 mm² (exclude synchronization wire).
- 3) Be sure to connect the shield wire to the frame ground (F.G.).

I/O CIRCUIT AND WIRING DIAGRAMS

PNP output type

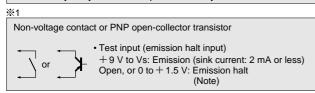
I/O circuit diagram



Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

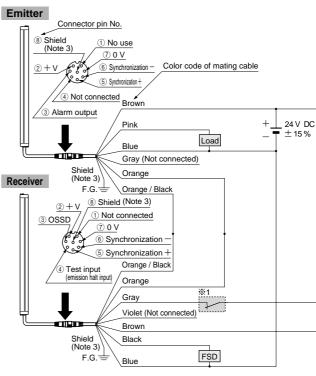
CAUTION

Use a safety relay unit or an equivalent safety control circuit for FSD.



Note: Vs is the same voltage as the voltage of the power supply to be used.

Wiring diagram

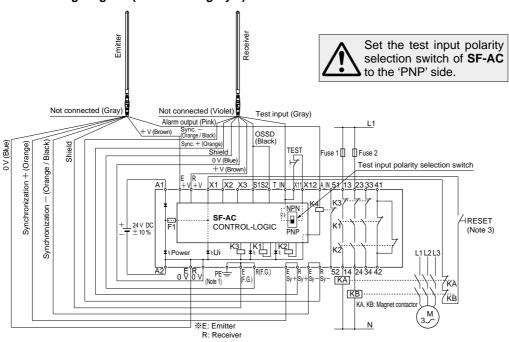


Notes: 1) Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

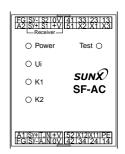
2) Conductor cross-section area of lead wire of mating cable is 0.2 mm²

- (synchronization wire) and 0.3 mm² (exclude synchronization wire).
- 3) Be sure to connect the shield wire to the frame ground (F.G.).

SF-AC Wiring diagram (Control category 2)



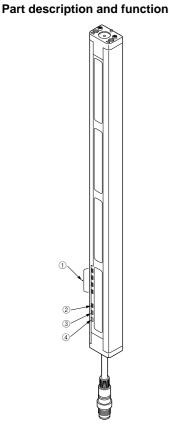
SF-AC Terminal arrangement diagram



Notes: 1) Connect the light curtain's shield wire to the frame ground (F.G.), and ground the SF-AC's PE terminal.

- If using the equipment with the manual reset, wire X1 to X2 as per the illustration above.
 If using with the automatic reset, disconnect X2 wire and connect it to X3. In this case, reset button is not required.
- 3) Use a momentary-type switch for the reset button.

PRECAUTIONS FOR PROPER USE

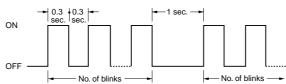


		Description	Function
	1	Beam-axis alignment indicators [RECEPTION] (Red / Green LED)	Top: Blinks in red when the topmost beam channel receives light, lights up in red when sensor top receives light. Upper middle: Lights up in red when sensor upper middle receives light. Lower middle: Lights up in red when sensor lower middle receives light. Bottom: Blinks in red when the bottommost beam channel receives light, lights up in red when sensor bottom receives light. Lights up in green when all beam channels (top, upper middle, lower middle and bottom) receive light.
Emitter	2	Operation indicator [OSSD] (Note 1) (Red / Green LED)	Lights up in red when control output (OSSD) is OFF, lights up in green when control output (OSSD) is ON.
ш	3	Emission halt indicator [HALT] (Orange LED)	Lights up when emission halts.
	4	Fault indicator [FAULT] (Yellow LED)	Lights up or blinks when a fault occurs in the sensor. (Note 2) Lights up: Malfunction of internal circuit Blinks: Effects from noise, power supply or malfunction of internal circuit
	1	Beam-axis alignment indicators [RECEPTION] (Red / Green LED)	Top: Blinks in red when the topmost beam channel receives light, lights up in red when sensor top receives light. Upper middle: Lights up in red when sensor upper middle receives light. Lower middle: Lights up in red when sensor lower middle receives light. Bottom: Blinks in red when the bottomnost beam channel receives light, lights up in red when sensor bottom receives light. Lights up in green when all beam channels (top, upper middle, lower middle and bottom) receive light.
Receiver	2	OSSD indicator [OSSD] (Red / Green LED)	Lights up in red when control output (OSSD) is OFF, lights up in green when control output (OSSD) is ON.
Rec	3	Unstable incident beam indicator [STB.] (Orange LED)	Lights up when light received is unstable.
	4	Fault indicator [FAULT] (Yellow LED)	Lights up or blinks when a fault occurs in the sensor. (Note 2) Lights up: Fault occurs in OSSD circuit. (please contact our office.) 1 blink: Received extraneous light error 2 blinks: Effects from noise, power supply or malfunction of internal circuitry

Notes: 1) Since the color of the operation indicator changes according to the ON / OFF state of 'OSSD', the operation indicator is marked as OSSD on the sensor.

2) The blinking cycle of the fault indicator is illustrated below. The number of blinks indicate what kind of fault has occurred. There is an interval of approx. 1 sec. between blinking.

Blinking cycle of fault indicator



Wiring



Refer to the applicable regulations for the region where this device is to be used when setting up the device. In addition, make sure that all necessary measures are taken to prevent possible dangerous operating errors resulting from earth faults.

- Make sure that the power supply is off while wiring.
- Verify that the supply voltage variation is within the rating.
- · If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- · In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this sensor, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

Others

- Do not use during the initial transient time (2 sec.) after the power supply is switched on.
- Avoid dust, dirt and steam.
- Take care that the sensor does not come in direct contact with water, oil, grease, or organic solvents, such as, thinner, etc.
- Take care that the sensor is not directly exposed to fluorescent light from a rapid-starter lamp or a high frequency lighting device, as it may affect the sensing performance.

· Do not utilize this sensor in 'PSDI Mode', in which the sensor is utilized as an activator for machinery.

Refer to p.1135 \sim for general precaution.

• To use this product in the U.S.A., refer to OSHA 1910. 212 and OSHA 1910. 217 for installation, and in Europe, refer to EN 999 as well. Observe your national and local requirements before installing this product.



- This sensor is a Type 2 electro-sensitive protective equipment. It is specified that this sensor be utilized only within systems implementing safety categories 2, 1 and B (safety-related categories for control systems), as determined by European Standard EN 954-1. This sensor must never be utilized in any system that requires the usage of category 4 equipment, such as press machines; nor for systems requiring category 3 equipment.
- This catalog is a guide to select a suitable product. Be sure to read the instruction manual attached to the product prior to its
- Make sure to carry out the test run before regular operation.
- This safety system is for use only on machinery in which the dangerous parts can be stopped immediately, either by an emergency stop unit or by disconnecting the power supply. Do not use this system with machinery which cannot be stopped at any point in its operation cycle.

PRECAUTIONS FOR PROPER USE

Refer to p.1135 \sim for general precaution.

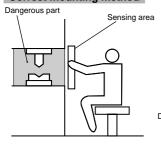
Sensing area

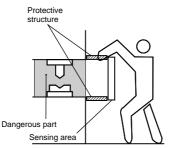


· Make sure to install this product such that any part of the human body that passes through the sensing area is detected before it reaches dangerous machine parts. If the human body is not detected, there is a danger of serious injury or death.

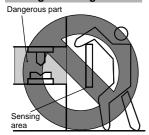
· Do not use any reflective type or retroreflective type arrangement.

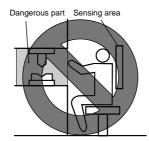
Correct mounting method





Wrong mounting method

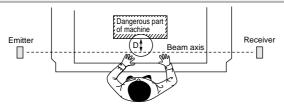




Safety distance



- · Calculate the safety distance correctly, and always maintain a distance which is equal to or greater than the safety distance, between the sensing area of this sensor and the dangerous parts of the machinery. If the safety distance is miscalculated or if sufficient distance is not maintained, there is a danger of serious injury or death.
- · Before designing the system, refer to the relevant standards of the region where this device is to be used and then install this device.



• Safety distance is calculated based on the following equation when a person moves perpendicular (normal intrusion) to the sensing area of the sensor. (Please check the latest standards for the equation.)

For use in Europe (as per EN 999)

- Equation (1) $D = K \times T + C$
- D: Safety distance (mm)

Minimum required distance between the surface of the sensing area and dangerous part of machine.

- K: Intrusion speed of operator's body or objects (mm/sec.) Normally, taken as SF2-AH□(-PN)(-H) 2,000 (mm/sec.), SF2-AA (-PN)(-H) 1,600 (mm/sec.) for calculation.
- T: Response time of total equipment (sec.)

 $T = T_m + T_{SF2}$

Tm: Maximum halt time of device (sec.)

TsF2: Response time of the SF2-A series 0.015 (sec.)

C: Additional distance calculated from the size of the minimum sensing object of the sensor (mm)

Note that the value of C is not less than or equal to 0. $C = 8 \times (d - 14)$

d: Minimum sensing object diameter SF2-AH (-PN)(-H) 30 (mm) 1.181 (in)

For **SF2-AA** (-PN)(-H), C = 850 (mm) 33.465 (in) (constant)

For use in U.S.A. (as per ANSI B11.19)

- Equation (2) $D = K \times (T_s + T_c + T_{SF2} + T_{bm}) + D_{pf}$
- D: Safety distance (mm)

Minimum required distance between the surface of the sensing area and dangerous part of machine.

K: Intrusion speed (Recommended value in OSHA is 63 (inch/sec.) [≒1,600 (mm/sec.)]}

ANSI B11.19 does not define the intrusion speed (K). When determining K, consider possible factors including physical ability of operators.

- Ts: Halt time calculated from the operation time of the control element (air valve, etc.) (sec.)
- T_c: Maximum response time of the control circuit required for the brake to function. (sec.)

Tsf2: Response time of the SF2-A series 0.015 (sec.)

Tbm: Additional halt time tolerance for the brake monitor (sec.)

 $T_{bm} = T_a - (T_s + T_c)$

Ta: Setting time of brake monitor (sec.)

When the machine is not equipped with a break monitor, it is recommended that 20 % or more of $(T_s + T_c)$ is taken as additional halting time.

Dpf: Additional distance calculated from the size of the minimum sensing object of the sensor (mm)

SF2-AH \square (**-PN**)(**-H**) D_{pf} = 78.2 mm 3.079 in, **SF2-AA** \square (-**PN**)(-**H**) D_{pf} = 146.2 mm 5.756 in

 $D_{pf} = 3.4 \times (d - 0.276)$ (inch) $D_{pf} = 3.4 \times (d - 7)$ (mm)

d: Minimum sensing object diameter 1.2 (inch) ÷30 (mm) SF2-AH□(-PN)(-H)

SF2-AA (-PN)(-H)

Note that the value of Dpf is not less than or equal to 0.

Influence of reflective surface

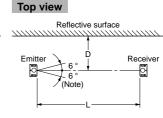


Install the sensor by considering the effect of nearby reflective surfaces and taking suitable countermeasures. Failure to do so may cause the sensor not to detect, resulting in serious injury or death.

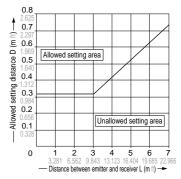
· Keep the minimum distance given below, between the sensor and a reflective surface.

Side view

Reflective ceiling Sensing area 'n Reflective floor



Distance between emitter and receiver, L	Allowed setting distance, D
0.3 to 3 m 0.984 to 9.843 ft	0.31 m 1.017 ft
3 to 7 m 9.843 to 22.966 ft	$L \times \tan \theta \ \theta = 6^{\circ}$ = L X 0.105 (m) 0.344 (ft)



Note: The effective aperture angle for this sensor is $\pm\,5\,^\circ$ (with L $>\,3\,$ m 9.843 ft) as required by IEC 61496-2 / UL 61496-2. However, install this sensor away from the reflective surfaces, assuming an effective aperture angle of $\,\pm\,6\,\,^{\circ}$ to provide for misalignment, etc., during installation.

Curtain

SF2-A

PRECAUTIONS FOR PROPER USE

Mounting

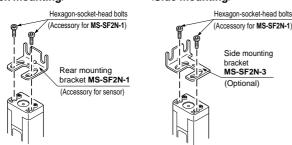
• The minimum bending radius of the cable is R30 mm R1.181 in. Mount the sensor considering the cable bending radius.

Mounting of sensor mounting bracket (MS-SF2N-1/3/5)

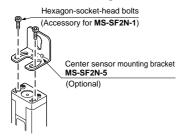
• Choose the sensor mounting bracket based on the mounting direction (side or rear), and temporarily tighten the brackets with two M3 (length 5 mm 0.197 in) hexagon-socket-head bolts for adjusting the mounting angle. After the beam-axis alignment, tighten then bolts completely. When mounting the sensor, the tightening torque should be 0.6 N·m or less.

<Back mounting>

<Side mounting>



<Center sensor mounting bracket>



Note: Multiple beam channel sensors requiring the intermediate supporting bracket (20 mm 0.787 in beam pitch type: 36 beam channels or more, 40 mm 1.575 in beam pitch type: 18 beam channels or more) cannot be mounted on an aluminum frame with the center sensor mounting bracket (MS-SF2N-5).

Mounting of intermediate supporting bracket (MS-SF2N-2/4, MS-SF4A-H2/H4)

- ①Place the retaining plate on the U-shaped rear / side supporting bracket and temporarily tighten them with an M3 (length 10 mm 0.394 in) pan head screw.
- ②Temporarily tighten the L-shaped intermediate supporting bracket to the U-shaped rear / side supporting bracket with an M4 (length 10 mm 0.394 in) hexagon-socket-head bolt.

<Back mounting>

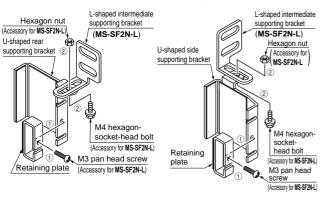
MS-SF2N-2 / MS-SF4A-H2

(U-shaped rear supporting bracket,) retaining plate

<Side mounting>

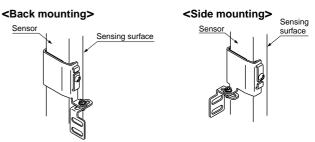
MS-SF2N-4 / MS-SF4A-H4

(U-shaped side supporting bracket, retaining plate



Note: The above figures are only applicable to the MS-SF2N-2/4 The MS-SF4A-H2/H4 have different shapes. ③Clamp the sensor main body with the U-shaped rear / side supporting bracket and completely tighten the M3 pan head screw that secures the retaining plate. (Tightening torque: 0.4 N·m or less) After the beam-axis alignment, ensure that the M4 hexagon-sockethead bolt, which was used to temporarily attach the L-shaped intermediate supporting bracket to the U-shaped rear / side supporting bracket, is now fully tightened. (Tightening torque: 1.8 N·m or less)

Refer to p.1135 \sim for general precaution.



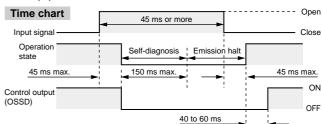
Note: The above figures show how to mount the emitter onto the intermediate supporting brackets. Note that the top and bottom orientation will be reversed when mounting the receiver to the supporting brackets.

Test input (self-diagnosis function) / Emission halt function



In order to maintain safety, carry out the self-diagnosis at least once a day.

- If the test input wire is made open for 45 ms or more, or connected to Vs 1.5 V to Vs (PNP output type: 0 to + 1.5 V) detailed diagnosis, in addition to the internal self-diagnosis being done during normal operation, is carried out. In case no abnormality is discovered during self-diagnosis, and if the test input is continued to be kept open after that, emission halt state is achieved. In case an abnormality is discovered during self-diagnosis, the device is put in the lockout state at that instant, and the control output (OSSD) and alarm outputs are fixed at the OFF state.
- Emission halt state is achieved when no abnormality is detected during self-diagnosis and the test input is continued to be kept open after that. During emission halt, control output (OSSD) and alarm output switch to the OFF state. By using this function, malfunction due to extraneous noise, or abnormality in control output (OSSD) and alarm output, can be determined even from the equipment side.

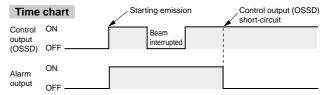


Alarm output



Be sure to use the alarm output.

 Since the occurrence of a fault, such as that due to an external short-circuit, cannot be conveyed to the equipment side by control output (OSSD), the alarm output generates a warning signal.
 Design a system such that the equipment can be stopped when either control output (OSSD) or alarm output is output.



Receiver

SF2-AH□(-PN) SF2-AA□(-PN) Sensor

Emitter

Assembly dimensions

Mounting drawing for the sensor on which the sensor mounting brackets and the intermediate supporting brackets are mounted.

DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

<Side mounting> <Back mounting> **--28** 1.102 **--18** 0.709 **--5.5** 0.217 **→ 33** 1.299 **→ 19** 0.748 24 0.945 16.9 5.5 0.217 19 0.748 28 28 1.102 12 12 Protective height Protective height 12 12 12 Beam pitch Beam pitch 20 SF2-AA□: 40 12 12 D 10 P 10→ ∳ 27.4 → [SF2-AA□: 45 1.772] φ6 φ0.236 cable, 0.5 m 1.640 ft long \$\\ \phi 6 \phi 0.236 cable, \\ 0.5 m 1.640 ft long φ14 φ0.551

Receiver

Model No.	Α	В	С	D	Е	F	G	Н	J	K	L	М	N
SF2-AH8(-PN) SF2-AA4(-PN)	190 7.480	222 8.740	232 9.134	_	_	_	_	_	_	_	_	_	_
SF2-AH12(-PN) SF2-AA6(-PN)	270 10.630	302 11.890	312 12.283	_	-	_	_	_	_	_	_	_	_
SF2-AH16(-PN) SF2-AA8(-PN)	350 13.780	382 15.039	392 15.433	_	_	_	_	_	_	_	_	_	_
SF2-AH20(-PN) SF2-AA10(-PN)	430 16.929	462 18.189	472 18.583	_	_	_	_	_	_	_	_	_	_
SF2-AH24(-PN) SF2-AA12(-PN)	510 20.079	542 21.339	552 21.372	_	_	_	_	_	_	_	_	_	_
SF2-AH28(-PN) SF2-AA14(-PN)	590 23.228	622 24.488	632 24.882	_	_	_	_	_	_	_	_	_	_
SF2-AH32(-PN) SF2-AA16(-PN)	670 26.378	702 27.638	712 28.031	_	_	_	_	_	_	_	_	_	_
SF2-AH36(-PN) SF2-AA18(-PN)	750 29.528	782 30.787	792 31.181	337 13.268	_	_	_	_	433 17.047	_	_	_	_
SF2-AH40(-PN) SF2-AA20(-PN)	830 32.677	862 33.937	872 34.331	377 14.842	_	_	_	_	473 18.622	_	_	_	_
SF2-AH48(-PN) SF2-AA24(-PN)	990 38.976	1,022 40.236	1,032 40.630	377 14.842	537 21.142	_	_	_	473 18.622	633 24.921	_	_	_
SF2-AH56(-PN) SF2-AA28(-PN)	1,150 45.276	1,182 46.535	1,192 46.929	377 14.842	537 21.142	697 27.441	_	_	473 18.622	633 24.921	793 31.220	_	_
SF2-AH64(-PN) SF2-AA32(-PN)	1,310 51.575	1,342 52.835	1,352 53.228	457 17.992	617 24.291	777 30.590	_	_	553 21.772	713 28.071	873 34.370	_	_
SF2-AH72(-PN) SF2-AA36(-PN)	1,470 57.874	1,502 59.134	1,512 59.527	537 21.142	697 27.441	857 33.740	_	_	633 24.921	793 31.220	953 37.520	_	_
SF2-AH80(-PN) SF2-AA40(-PN)	1,630 64.173	1,662 65.433	1,672 65.827	537 21.142	697 27.441	857 33.740	1,017 40.039	_	633 24.921	793 31.220	953 37.520	1,113 43.819	_
SF2-AH88(-PN) SF2-AA44(-PN)	1,790 70.472	1,822 71.732	1,832 72.126	537 21.142	697 27.441	857 33.740	1,017 40.039	1,177 46.338	633 24.921	793 31.220	953 37.520	1,113 43.819	1,273 50.118
SF2-AH96(-PN) SF2-AA48(-PN)	1,950 76.772	1,982 78.031	1,992 78.425	617 24.291	777 30.590	937 36.890	1,097 43.189	1,257 49.488	713 28.071	873 34.370	1,033 40.669	1,193 46.968	1,353 53.268

Model No.	Α	В	С	Р	Q	R	S	Т	U	V	W	Х	Υ
SF2-AH8(-PN) SF2-AA4(-PN)	190 7.480	222 8.740	232 9.134	_	_	_	_	<u> </u>	_	i -	_	_	_
SF2-AH12(-PN) SF2-AA6(-PN)	270 10.630	302 11.890	312 12.283	_	_	_	_	_	_	_	_	_	_
SF2-AH16(-PN) SF2-AA8(-PN)	350 13.780	382 15.039	392 15.433	_	_	_	_	_	_	_	_	_	_
SF2-AH20(-PN) SF2-AA10(-PN)	430 16.929	462 18.189	472 18.583	_	_	_	_	_	_	_	_	_	_
SF2-AH24(-PN) SF2-AA12(-PN)	510 20.079	542 21.339	552 21.372	_	_	_	_	_	_	_	_	_	_
SF2-AH28(-PN) SF2-AA14(-PN)	590 23.228	622 24.488	632 24.882	_	_	_	_	_	_	_	_	_	_
SF2-AH32(-PN) SF2-AA16(-PN)	670 26.378	702 27.638	712 28.031	_	_	_	_	_	_	_	_	_	_
SF2-AH36(-PN) SF2-AA18(-PN)	750 29.528	782 30.787	792 31.181	340 13.386	_	_	_	_	430 16.929	_	_	_	_
SF2-AH40(-PN) SF2-AA20(-PN)	830 32.677	862 33.937	872 34.331	380 14.961	_	_	_	_	470 18.504	_	_	_	_
SF2-AH48(-PN) SF2-AA24(-PN)	990 38.976	1,022 40.236	1,032 40.630	380 14.961	540 21.260	_	_	_	470 18.504	630 24.803	_	_	_
SF2-AH56(-PN) SF2-AA28(-PN)	1,150 45.276	1,182 46.535	1,192 46.929	380 14.961	540 21.260	700 27.559	_	_	470 18.504	630 24.803	790 31.102	_	_
SF2-AH64(-PN) SF2-AA32(-PN)	1,310 51.575	1,342 52.835	1,352 53.228	460 18.110	620 24.409	780 30.709	_	_	550 21.654	710 27.953	870 34.252	_	_
SF2-AH72(-PN) SF2-AA36(-PN)	1,470 57.874	1,502 59.134	1,512 59.527	540 21.260	700 27.559	860 33.858	_	_	630 24.803	790 31.102	950 37.402	_	_
SF2-AH80(-PN) SF2-AA40(-PN)	1,630 64.173	1,662 65.433	1,672 65.827	540 21.260	700 27.559	860 33.858	1,020 40.157	_	630 24.803	790 31.102	950 37.402	1,110 43.701	
SF2-AH88(-PN) SF2-AA44(-PN)	1,790 70.472	1,822 71.732	1,832 72.126	540 21.260	700 27.559	860 33.858	1,020 40.157	1,180 46.457	630 24.803	790 31.102	950 37.402	1,110 43.701	1,270 50.000
SF2-AH96(-PN) SF2-AA48(-PN)	1,950 76.772	1,982 78.031	1,992 78.425	620 24.409	780 30.709	940 37.008	1,100 43.307	1,260 49.606	710 27.953	870 34.252	1,030 40.551	1,190 46.850	1,350 53.150

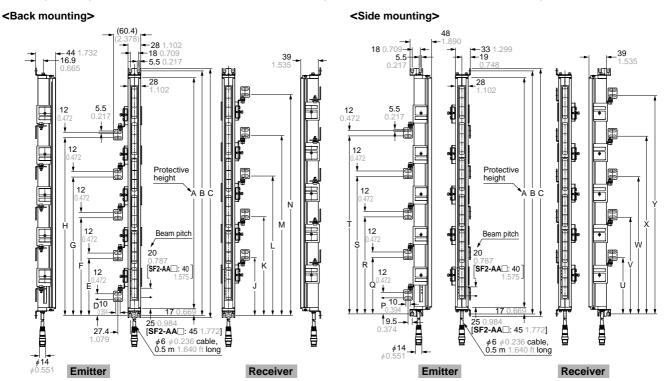
Emitter

DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

SF2-AH□(-PN)-H SF2-AA□(-PN)-H Sensor

Assembly dimensions

Mounting drawing for the sensor on which the sensor mounting brackets and the intermediate supporting brackets are mounted.



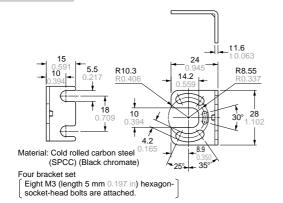
Model No.	Α	В	С	D	Е	F	G	Н	J	K	L	М	N
SF2-AH8(-PN)-H SF2-AA4(-PN)-H	190 7.480	222 8.740	232 9.134	_	_	_	_	_	_	_	_	_	_
SF2-AH12(-PN)-H SF2-AA6(-PN)-H	270 10.630	302 11.890	312 12.283	_	_	_	_	_	_	_	_	_	_
SF2-AH16(-PN)-H SF2-AA8(-PN)-H	350 13.780	382 15.039	392 15.433	_		_	_	_	_	_	_	_	_
SF2-AH20(-PN)-H SF2-AA10(-PN)-H	430 16.929	462 18.189	472 18.583	_	_	_	_	_	_	_	_	_	_
SF2-AH24(-PN)-H SF2-AA12(-PN)-H	510 20.079	542 21.339	552 21.372	_	_	_	_	_	_	_	_	_	_
SF2-AH28(-PN)-H SF2-AA14(-PN)-H	590 23.228	622 24.488	632 24.882	_	_	_	_	_	_	_	_	_	_
SF2-AH32(-PN)-H SF2-AA16(-PN)-H	670 26.378	702 27.638	712 28.031	_	_	_	_	_	_	_	_	_	_
SF2-AH36(-PN)-H SF2-AA18(-PN)-H	750 29.528	782 30.787	792 31.181	337 13.268	_	_	_	_	433 17.047	_	_	_	_
SF2-AH40(-PN)-H SF2-AA20(-PN)-H	830 32.677	862 33.937	872 34.331	377 14.842	_	_	_	_	473 18.622	_	_	_	_
SF2-AH48(-PN)-H SF2-AA24(-PN)-H	990 38.976	1,022 40.236	1,032 40.630	377 14.842	537 21.142	_	_	-	473 18.622	633 24.921	_	_	_
SF2-AH56(-PN)-H SF2-AA28(-PN)-H	1,150 45.276	1,182 46.535	1,192 46.929	377 14.842	537 21.142	697 27.441	_	_	473 18.622	633 24.921	793 31.220	_	_
SF2-AH64(-PN)-H SF2-AA32(-PN)-H	1,310 51.575	1,342 52.835	1,352 53.228	457 17.992	617 24.291	777 30.590	_	_	553 21.772	713 28.071	873 34.370	_	_
SF2-AH72(-PN)-H SF2-AA36(-PN)-H	1,470 57.874	1,502 59.134	1,512 59.527	537 21.142	697 27.441	857 33.740	_	_	633 24.921	793 31.220	953 37.520	_	_
SF2-AH80(-PN)-H SF2-AA40(-PN)-H	1,630 64.173	1,662 65.433	1,672 65.827	537 21.142	697 27.441	857 33.740	1,017 40.039	_	633 24.921	793 31.220	953 37.520	1,113 43.819	_
SF2-AH88(-PN)-H SF2-AA44(-PN)-H	1,790 70.472	1,822 71.732	1,832 72.126	537 21.142	697 27.441	857 33.740	1,017 40.039	1,177 46.338	633 24.921	793 31.220	953 37.520	1,113 43.819	1,273 50.118
SF2-AH96(-PN)-H SF2-AA48(-PN)-H	1,950 76.772	1,982 78.031	1,992 78.425	617 24.291	777 30.590	937 36.890	1,097 43.189	1,257 49.488	713 28.071	873 34.370	1,033 40.669	1,193 46.968	1,353 53.268

Model No.	Α	В	С	Р	Q	R	S	Т	U	٧	W	Χ	Υ
SF2-AH8(-PN)-H SF2-AA4(-PN)-H	190 7.480	222 8.740	232 9.134	-	_	_	_	_	_	_	_	_	_
SF2-AH12(-PN)-H SF2-AA6(-PN)-H	270 10.630	302 11.890	312 12.283	-	_	_	_	_	_	_	_	_	
SF2-AH16(-PN)-H SF2-AA8(-PN)-H	350 13.780	382 15.039	392 15.433	_	_	_	_	_	_	_	_	_	-
SF2-AH20(-PN)-H SF2-AA10(-PN)-H	430 16.929	462 18.189	472 18.583	_	_	_	_	_	_	_	_	_	_
SF2-AH24(-PN)-H SF2-AA12(-PN)-H	510 20.079	542 21.339	552 21.372	-	_	_	_	_	_	_	_	_	
SF2-AH28(-PN)-H SF2-AA14(-PN)-H	590 23.228	622 24.488	632 24.882	_	_	_	_	_	_	_	_	_	_
SF2-AH32(-PN)-H SF2-AA16(-PN)-H	670 26.378	702 27.638	712 28.031	_	_	_	_	_	_	_	_	_	_
SF2-AH36(-PN)-H SF2-AA18(-PN)-H	750 29.528	782 30.787	792 31.181	340 13.386	_	_	_	_	430 16.929	_	_	_	_
SF2-AH40(-PN)-H SF2-AA20(-PN)-H	830 32.677	862 33.937	872 34.331	380 14.961	_	_	_	_	470 18.504	_	_	_	_
SF2-AH48(-PN)-H SF2-AA24(-PN)-H	990 38.976	1,022 40.236	1,032 40.630	380 14.961	540 21.260	_	_	_	470 18.504	630 24.803	_	_	_
SF2-AH56(-PN)-H SF2-AA28(-PN)-H	1,150 45.276	1,182 46.535	1,192 46.929	380 14.961	540 21.260	700 27.559	_	_	470 18.504	630 24.803	790 31.102	_	_
SF2-AH64(-PN)-H SF2-AA32(-PN)-H	1,310 51.575	1,342 52.835	1,352 53.228	460 18.110	620 24.409	780 30.709	_	_	550 21.654	710 27.953	870 34.252	_	
SF2-AH72(-PN)-H SF2-AA36(-PN)-H	1,470 57.874	1,502 59.134	1,512 59.527	540 21.260	700 27.559	860 33.858	_	_	630 24.803	790 31.102	950 37.402	_	_
SF2-AH80(-PN)-H SF2-AA40(-PN)-H	1,630 64.173	1,662 65.433	1,672 65.827	540 21.260	700 27.559	860 33.858	1,020 40.157	_	630 24.803	790 31.102	950 37.402	1,110 43.701	_
SF2-AH88(-PN)-H SF2-AA44(-PN)-H	1,790 70.472	1,822 71.732	1,832 72.126	540 21.260	700 27.559	860 33.858	1,020 40.157	1,180 46.457	630 24.803	790 31.102	950 37.402	1,110 43.701	1,270 50.000
SF2-AH96(-PN)-H SF2-AA48(-PN)-H	1,950 76.772	1,982 78.031	1,992 78.425	620 24.409	780 30.709	940 37.008	1,100 43.307	1,260 49.606	710 27.953	870 34.252	1,030 40.551	1,190 46.850	1,350 53.150

DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

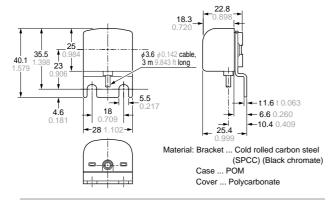
MS-SF2N-1

Rear mounting bracket (Accessory for sensor)



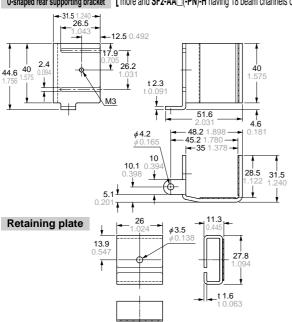
SF-IND-2

Large display unit for light curtain (Optional)



MS-SF4A-H2

U-shaped rear mounting intermediate supporting bracket for SF2-AH_/AA_(-PN)-H Accessory for SF2-AH (-PN)-H having 36 beam channels or more and SF2-AA (-PN)-H having 18 beam channels or more



Material: Cold rolled carbon steel (SPCC)(Black chromate)

Set of 2 pcs. each of U-shaped rear supporting bracket and retaining plate (Note)

Note: MS-SF4A-H2 (U-shaped rear mounting intermediate supporting bracket) is attached with the following sensors. The number of attached U-shaped rear mounting intermediate supporting brackets is different depending on the sensor as follows. SF2-AH36(-PN)-H, SF2-AH40(-PN)-H, SF2-AA18(-PN)-H, SF2-AA20(-PN)-H: 1 set

SF2-AH48(-PN)-H, SF2-AA24(-PN)-H: 2 sets SF2-AH56(-PN)-H, SF2-AH64(-PN)-H, SF2-AH72(-PN)-H, SF2-AA28(-PN)-H,

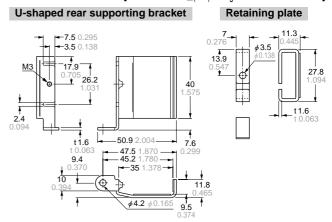
SF2-AA32(-PN)-H, SF2-AA36(-PN)-H; 3 sets

SF2-AH80(-PN)-H, SF2-AA40(-PN)-H: 4 sets

SF2-AH88(-PN)-H, SF2-AH96(-PN)-H, SF2-AA44(-PN)-H, SF2-AA48(-PN)-H: 5 sets

MS-SF2N-2

U-shaped rear mounting intermediate supporting bracket for SF2-AH /AA (-PN) 「Accessory for SF2-AH□(-PN) having 36 beam channels or more and SF2-AA (-PN) having 18 beam channels or more



Material: Cold rolled carbon steel (SPCC)(Black chromate)

Set of 2 pcs. each of U-shaped rear supporting bracket and retaining plate (Note)

Note: MS-SF2N-2 (U-shaped rear mounting intermediate supporting bracket) is attached with the following sensors. The number of attached U-shaped rear mounting intermediate supporting brackets is different depending on the sensor as follows.

SF2-AH36(-PN), SF2-AH40(-PN), SF2-AA18(-PN), SF2-AA20(-PN): 1 set

SF2-AH48(-PN), SF2-AA24(-PN): 2 sets SF2-AH56(-PN), SF2-AH64(-PN), SF2-AH72(-PN), SF2-AA28(-PN),

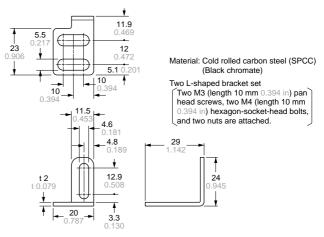
SF2-AA32(-PN), SF2-AA36(-PN): 3 sets

SF2-AH80(-PN), SF2-AA40(-PN): 4 sets

SF2-AH88(-PN), SF2-AH96(-PN), SF2-AA44(-PN), SF2-AA48(-PN): 5 sets

MS-SF2N-L

L-shaped intermediate supporting bracket Accessory for SF2-AH□(-PN)(-H) having 36 beam channels or more and SF2-AA (-PN)(-H) having 18 beam channels or more



Note: MS-SF2N-L (L-shaped intermediate supporting bracket) is attached with the following sensors. The number of attached L-shaped intermediate supporting brackets is different depending on the sensor as follows

SF2-AH36(-PN)(-H), SF2-AH40(-PN)(-H), SF2-AA18(-PN)(-H),

SF2-AA20(-PN)(-H): 1 set SF2-AH48(-PN)(-H), SF2-AA24(-PN)(-H): 2 sets

SF2-AH56(-PN)(-H), SF2-AH64(-PN)(-H), SF2-AH72(-PN)(-H), SF2-AA28(-PN)(-H), SF2-AA32(-PN)(-H), SF2-AA36(-PN)(-H): 3 sets

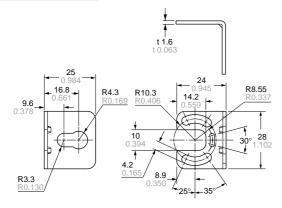
SF2-AH80(-PN)(-H), SF2-AA40(-PN)(-H): 4 sets

SF2-AH88(-PN)(-H), SF2-AH96(-PN)(-H), SF2-AA44(-PN)(-H),

SF2-AA48(-PN)(-H): 5 sets

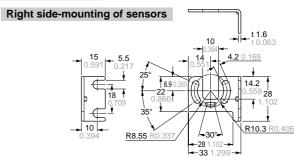
DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

MS-SF2N-5 Center sensor mounting bracket (Optional)

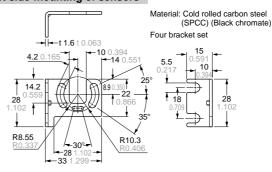


Material: Cold rolled carbon steel (SPCC) (Black chromate) Four bracket set

MS-SF2N-3 Side mounting bracket (Optional)



Left side-mounting of sensors



MS-SF2N-4 U-shaped side mounting intermediate supporting bracket for SF2-AH /AA (-PN) (Optional)

U-shaped side supporting bracket

7.5 0.295 **-3.5** 0.138 13.9 26.2 27.8 ŧ 2.4 40 t16 4.6 38.9 t 1.6 t 0.063 8 4 0.33 10

Retaining plate

Material: Cold rolled carbon steel (SPCC)(Black chromate)

Set of 2 pcs. each of U-shaped side supporting bracket and retaining plate

Note: MS-SF2N-4 (U-shaped side mounting intermediate supporting bracket) is attached with the following sensors. The number of attached U-shaped side mounting intermediate supporting bracket is different depending on

the sensor as follows. SF2-AH36(-PN), SF2-AH40(-PN), SF2-AA18(-PN),

SF2-AA20(-PN): 1 set

SF2-AH48(-PN), SF2-AA24(-PN): 2 sets

SF2-AH56(-PN), SF2-AH64(-PN), SF2-AH72(-PN),

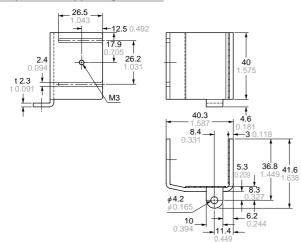
SF2-AA28(-PN), SF2-AA32(-PN), SF2-AA36(-PN): 3 sets SF2-AH80(-PN), SF2-AA40(-PN): 4 sets

SF2-AH88(-PN), SF2-AH96(-PN), SF2-AA44(-PN),

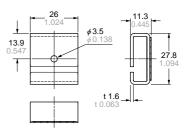
SF2-AA48(-PN): 5 sets

MS-SF4A-H4 U-shaped side mounting intermediate supporting bracket for SF2-AH_/AA_(-PN)-H (Optional)

U-shaped side supporting bracket



Retaining plate



Material: Cold rolled carbon steel (SPCC)(Black chromate)

Set of 2 pcs. each of U-shaped side supporting bracket and retaining plate (Note)

Note: MS-SF4A-H4 (U-shaped side mounting intermediate supporting bracket) is attached with the following sensors. The number of attached U-shaped side mounting intermediate supporting bracket is different depending on the sensor as follows

SF2-AH36(-PN)-H, SF2-AH40(-PN)-H, SF2-AA18(-PN)-H, SF2-AA20(-PN)-H: 1 set SF2-AH48(-PN)-H, SF2-AA24(-PN)-H: 2 sets

SF2-AH56(-PN)-H, SF2-AH64(-PN)-H, SF2-AH72(-PN)-H, SF2-AA28(-PN)-H,

SF2-AA32(-PN)-H, SF2-AA36(-PN)-H: 3 sets SF2-AH80(-PN)-H, SF2-AA40(-PN)-H: 4 sets

SF2-AH88(-PN)-H, SF2-AH96(-PN)-H, SF2-AA44(-PN)-H, SF2-AA48(-PN)-H: 5 sets