

INSTRUCTION MANUAL

Photoelectric Sensor Digital Fiber Sensor FX-301 Series

Thank you very much for using SUNX products. Please read this Instruction Manual carefully and thoroughly for the correct and optimum use of this product. Kindly keep this manual in a convenient place for quick reference.



- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

For further details on the fiber sensor amplifier, please refer to the SUNX home page (<http://www.sunx.co.jp/>) or contact our office.

1 SPECIFICATIONS

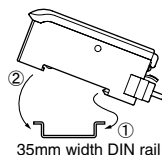
Item	Type		Connector type	Cable type
	Model No.	NPN output PNP output	FX-301 FX-301P	FX-301-C1 FX-301P-C1
Supply voltage			12 to 24V DC \pm 10% Ripple P-P 10% or less	
Power consumption			Normal operation: 960mW or less (current consumption 40mA or less at 24V supply voltage)	
			ECO mode: 600mW or less (current consumption 25mA or less at 24V supply voltage)	
Output			<NPN output type> NPN open-collector transistor • Maximum sink current: 100mA (Note 1) • Applied voltage: 30V DC or less (between output and 0V) • Residual voltage: 1.5V or less [at 100mA (Note 1) sink current]	<PNP output type> PNP open-collector transistor • Maximum source current: 100mA (Note 1) • Applied voltage: 30V DC or less (between output and +V) • Residual voltage: 1.5V or less [at 100mA (Note 1) source current]
			Output operation Light-ON or Dark-ON, selectable with jog switch	
			Short-circuit protection Incorporated	
			Response time H-SP: 65 μ s or less, FAST: 150 μ s or less, S-D: 250 μ s or less STD: 250 μ s or less, LONG: 2ms or less selectable with jog switch	
Display			4 digit red LED display	
Sensitivity setting			2-level teaching / Limit teaching / Full-auto teaching / Max. sensitivity teaching / Manual adjustment	
Fine sensitivity adjustment function			Incorporated	
Timer function			Incorporated with variable ON-delay/OFF-delay/ONE-SHOT timer, switchable either effective or ineffective (Timer: approx. 0.5 to 9999ms)	
Interference prevention function			Incorporated [up to four fibers can be mounted adjacently (However, H-SP mode is two fibers)]	
Ambient temperature			-10 to +55°C (If 4 to 7 units are connected in cascade: -10 to +50°C, if 8 to 16 units are connected in cascade: -10 to +45°C) (No dew condensation or icing allowed), Storage: -20 to +70°C	
Ambient humidity			35 to 85% RH, Storage: 35 to 85% RH	
Emitting element			Red LED (modulated)	
Material			Enclosure: Heat-resistant ABS, Transparent cover: Polycarbonate Press switches: Acrylic, Jog switch: Heat-resistant ABS	
Cable				0.3mm ² 3-core cabtyre cable, 1m long
Weight			20g approx.	60g approx.

- Notes: 1) 50mA, the connector type **FX-301(P)** five, or more, amplifiers are connected in cascade.
2) When the power supply is switched on, the light emission timing is automatically set for interference prevention.
3) The cable for amplifier connection is not supplied as an accessory. Make sure to use the optional quick-connection cables given below.
Main cable (3-core): **CN-73-C1** (cable length 1m), **CN-73-C2** (cable length 2m)
CN-73-C5 (cable length 5m)
Sub cable (1-core): **CN-71-C1** (cable length 1m), **CN-71-C2** (cable length 2m)
CN-71-C5 (cable length 5m)

2 MOUNTING

How to mount the amplifier

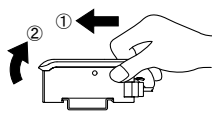
- Fit the rear part of the mounting section of the amplifier on a 35mm width DIN rail.
- Press down the rear part of the mounting section of the unit on the 35mm width DIN rail and fit the front part of the mounting section to the DIN rail.



How to remove the amplifier

- Push the amplifier forward.
- Lift up the front part of the amplifier to remove it.

Note: Take care that if the front part is lifted without pushing the amplifier forward, the hook on the rear portion of the mounting section is likely to break.

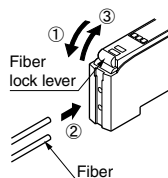


How to connect the fiber cables

Be sure to fit the attachment to the fibers first before inserting the fibers to the amplifier. For details, refer to the instruction manual enclosed with the fibers.

- Snap the fiber lock lever down.
- Insert the fiber cables slowly into the inlets until they stop. (Note 1)
- Return the fiber lock lever to the original position, till it stops.

- Notes: 1) In case the fiber cables are not inserted to a position where they stop, the sensing range reduces. In case of a flexible fiber, take care that it may bend inside the amplifier, during insertion.
2) With the coaxial reflective type fiber, such as, **FD-G4** or **FD-FM2**, insert the single-core fiber cable into the beam-emitting inlet and the multi-core fiber cable into the beam-receiving inlet. If they are inserted in reverse, the sensing accuracy will deteriorate.

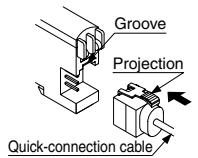


3 CONNECTION OF CONNECTOR TYPE FX-301(P)

Make sure that the power supply is off while connecting or disconnecting the quick-connection cable.

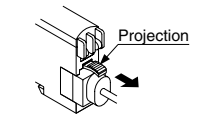
Connection method

- Holding the connector of the quick-connection cable, align its projection with the groove at the top portion of the amplifier connector.
- Insert the connector till a click is felt.



Disconnection method

- Pressing the projection at the top of the quick-connection cable, pull out the connector.



Note: Take care that if the connector is pulled out without pressing the projection, the projection may break. Do not use a quick-connection cable whose projection has broken. Further, do not pull by holding the cable, as this can cause a cable-break.

4 CAUTIONS

- When the emission halt of the emitting power switching function is set from 'OFF' to 'ON', the output may be unstable. Do not use the output control for 0.5 sec. after starting emission.
- Make sure that the power supply is off while wiring.
- Verify that the supply voltage variation is within the rating.
- Take care that if a voltage exceeding the rated range is applied, or if an AC power supply is directly connected, the sensor may get burnt or damaged.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
- Take care that short-circuit of the load or wrong wiring may burn or damage the sensor.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- For the cable to connect to the connector type sensor **FX-301(P)**, be sure to use the optional quick-connection cable.
- Extension up to total 100m is possible with 0.3mm², or more, cable. However, in order to reduce noise, make the wiring as short as possible.
- This sensor is suitable for indoor use only.
- Avoid dust, dirt, and steam.
- Take care that the product does not come in direct contact with water, oil, grease, or organic solvents, such as, thinner, etc.
- This sensor cannot be used in an environment containing inflammable or explosive gases.
- Never disassemble or modify the sensor.

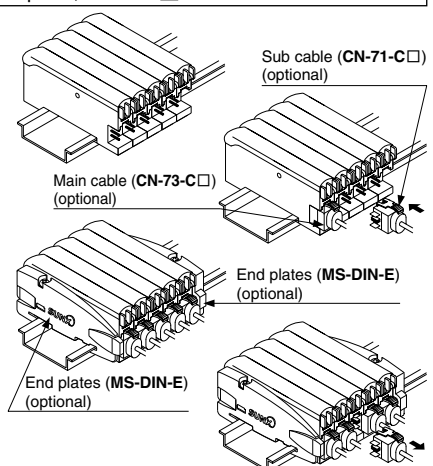
5 CASCADING

- Make sure that the power supply is off while adding or removing the amplifiers.
- Make sure to check the allowable ambient temperature, as it depends on the number of amplifiers connected in cascade.
- In case two, or more, amplifiers are connected in cascade, make sure to mount them on a DIN rail.
- When the amplifiers move on the DIN rail depending on the attaching condition, fitting them between the optional end plates (**MS-DIN-E**) mounted at the two ends.
- When connecting in cascade, mount the amplifiers close to each other, fitting them between the optional end plates (**MS-DIN-E**) mounted at the two ends.
- Up to maximum 15 amplifiers can be added (total 16 amplifiers connected in cascade.)
- When connecting more than two amplifiers in cascade, use the sub cable (**CN-71-C**) as the quick-connection cable for the second amplifier onwards.
- In case of using the connector type **FX-301(P)** with the cable type **FX-301(P)-C1** in cascade, mount the identical models together.
- In case the modified version units are mounted with the conventional version units in cascade, place the modified version units to the right side (see from the connector side) of the conventional version units. For a difference between the modified version unit and the conventional version unit, refer to 'A DIFFERENCE BETWEEN THE MODIFIED VERSION UNIT AND THE CONVENTIONAL VERSION UNIT'.
- The settings other than the interference prevention function cannot be transmitted between this product and other digital fiber amplifiers. Therefore, in case both models of amplifiers are mounted in cascade, be sure to mount identical models together. However, the interference prevention function is not incorporated into the **FX-303(P)**. Take care when the sensors are mounted in cascade.
- Since the communication function of this product and that of the **FX-301(P)-F** is different, if these models are mounted in cascade, do not use the communication function.

For mounting and removing the amplifier, refer to '2 MOUNTING'.

Cascading method

- Mount the amplifiers, one by one, on the 35mm width DIN rail and make them close each other.
- Insert the connector of the quick-connection cable to the connector part of the amplifier.
- Mount the optional end plates (**MS-DIN-E**) at both the ends to hold the amplifiers between their flat sides.
- Tighten the screws to fix the end plates (**MS-DIN-E**).

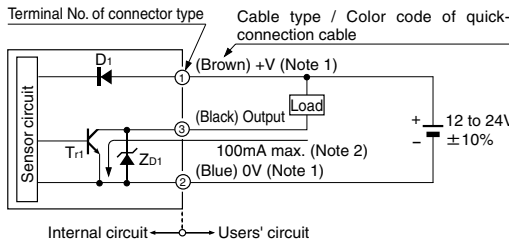


Dismantling

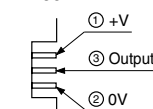
- Pressing the projection at the top of the quick-connection cable, pull out the connector.
- Remove the amplifier.

6 I/O CIRCUIT DIAGRAMS

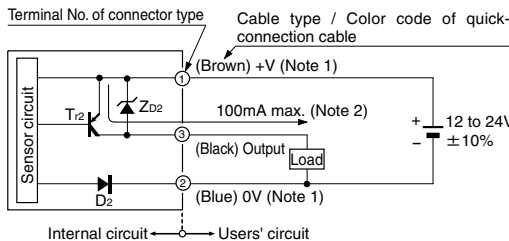
● NPN output type



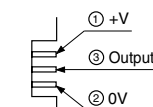
Terminal arrangement diagram of the connector type FX-301



● PNP output type



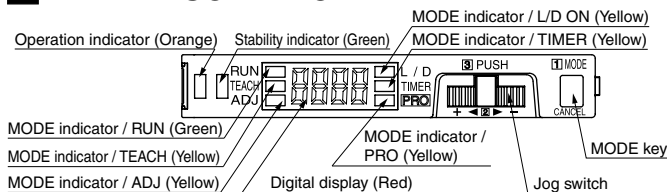
Terminal arrangement diagram of the connector type FX-301P



Notes: 1) The quick-connection sub cable does not have +V (brown) and 0V (blue). The power is supplied from the connector of the main cable.
2) 50mA max., the connector type FX-301(P) five, or more, amplifiers are connected in cascade.

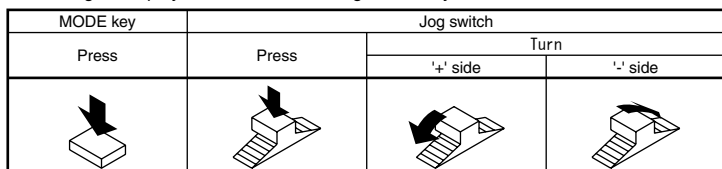
Symbols...D₁, D₂: Reverse supply polarity protection diode
Z_{D1}, Z_{D2}: Surge absorption zener diode
T_{r1}: NPN output transistor
T_{r2}: PNP output transistor

7 PART DESCRIPTION



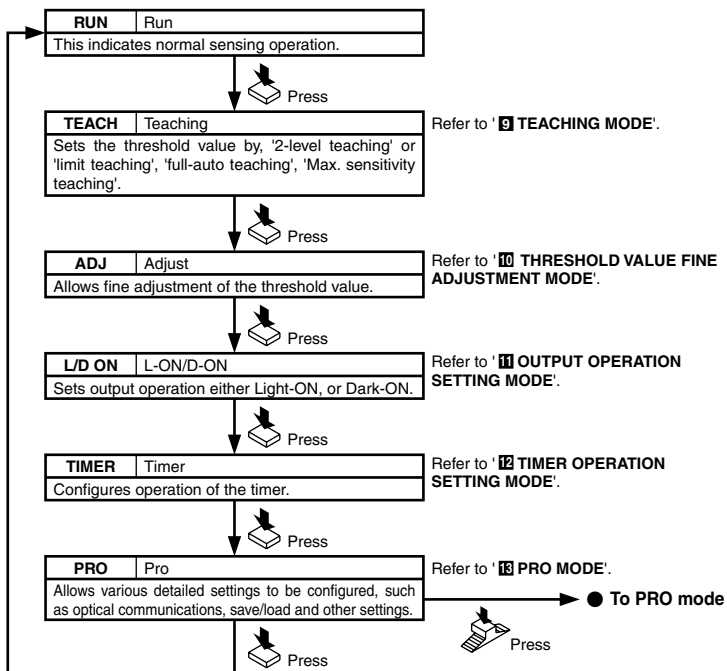
8 OPERATION PROCEDURE

● When the power supply is switched on, communication self-check is carried out and normal condition is displayed [MODE indicator / RUN (green)] lights up and the digital display shows the incident light intensity.

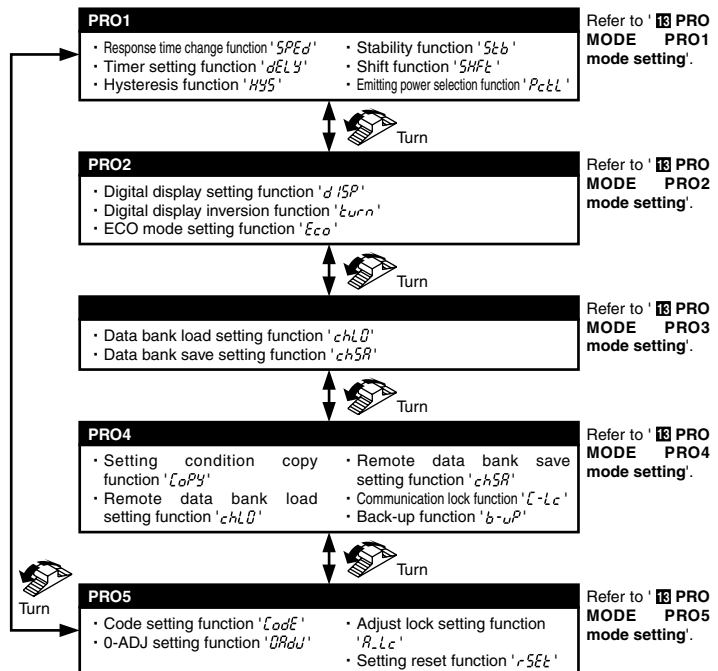


- *1: When Jog switch is pressed, the setting is confirmed.
- *2: When MODE key is pressed for 2 sec., or more, the sensor returns to the 'RUN' mode.
- *3: Cancellation is possible by pressing MODE key during setting.
- *4: When Jog switch is turned in the 'RUN' mode, the current threshold value is displayed. And then, the current incident light intensity display appears again automatically.

● NAVI mode



● PRO mode



9 TEACHING MODE

In case of 2-level teaching

● This is the method of setting the threshold value by teaching two levels, corresponding to the object present and object absent conditions. Normally, setting is done by this method.

Step	Display	Description
①	1234	Set the fiber within the sensing range. Press MODE key to light up MODE indicator / TEACH (yellow).
②	567	Press Jog switch in the object present condition. If the teaching is accepted, the read incident light intensity blinks in the digital display.
③	1234	The MODE indicator / TEACH (yellow) blinks. Press Jog switch in the object absent condition.
④	9000 HRRd	If the teaching is accepted, the read incident light intensity blinks in the digital display and the threshold value is set at the mid-value between the incident light intensities in the object present and the object absent conditions. After this, the judgment on the stability of sensing is displayed. In case stable sensing is possible: '9000' is displayed. In case stable sensing is not possible: 'HRRd' is displayed.
⑤	900	The threshold value is displayed.
⑥	1234	The incident light intensity appears in the digital display and the setting is complete.

Note: In case of using the fibers, if Jog switch is pressed in the object absent condition at ② and ③, the sensitivity is set to the maximum.

In case of limit teaching

● This is the method of setting the threshold value by teaching only the object absent condition (stable incident light condition). This is used for detection in the presence of a background body or for detection of small objects.

Step	Display	Description
①	1234	Set the fiber within the sensing range. Press MODE key to light up MODE indicator / TEACH (yellow).
②	1234	Press Jog switch in the object absent condition. If the teaching is accepted, the read incident light intensity blinks in the display.
③	1234	The MODE indicator / TEACH (yellow) blinks. Turn Jog switch to the '+' side or the '-' side.
④		If Jog switch is turned to the '+' side, ' ' scrolls (twice) the display from right to left, and the threshold level is shifted to a value approx. 15% higher (lower sensitivity) than that set at ②. Turn to '+' side (Note) This is used in case of reflective type fibers. If Jog switch is turned to the '-' side, ' ' scrolls (twice) the display from left to right, and the threshold level is shifted to a value approx. 15% lower (higher sensitivity) than that set at ②. Turn to '-' side (Note) This is used in case of thru-beam type fibers.
⑤	9000 HRRd	After this, the judgment on whether the set shift amount is possible or not will be displayed. When the shift is possible: '9000' is displayed. When the is not possible: 'HRRd' is displayed.
⑥	1420	The threshold value is displayed.
⑦	1234	The incident light intensity appears in the digital display and the setting is complete.

Note: The approx. 15% amount of shift is the initial value. The amount of shift can be changed in the PRO mode from approx. 5 to 80% (5% step). Refer to '13 PRO MODE / PRO1 mode setting' for the setting method.

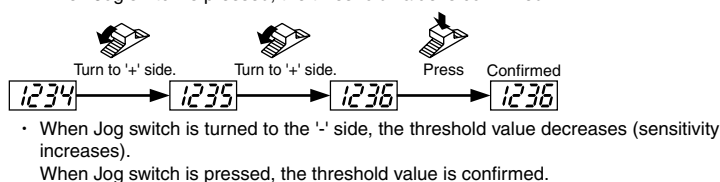
In case of full-auto teaching

- Full-auto teaching is used when it is desired to set the threshold value without stopping the assembly line, with the object in the moving condition.

Step	Display	Description
①	1234	<ul style="list-style-type: none"> Set the fiber within the sensing range. Press MODE key to light up MODE indicator / TEACH (yellow).
②	567	<ul style="list-style-type: none"> Press Jog switch continuously for 0.5 sec. or more with the object moving on the assembly line. (The incident light intensity is displayed during sampling.)
③	Auto	<ul style="list-style-type: none"> 'Auto' is displayed on the digital display. Release the jog switch when the object has passed.
④	Good	<ul style="list-style-type: none"> If the teaching is accepted, the read incident light intensity blinks in the digital display and the threshold value is set at the mid-value between the incident light intensities in the object present and the object absent conditions. After this, the judgment on the stability of sensing is displayed.
⑤	900	<ul style="list-style-type: none"> In case stable sensing is possible: 'Good' is displayed. In case stable sensing is not possible: 'HARD' is displayed.
⑥	1234	<ul style="list-style-type: none"> The threshold value is displayed.
⑦	1234	<ul style="list-style-type: none"> The incident light intensity appears in the digital display and the setting is complete.

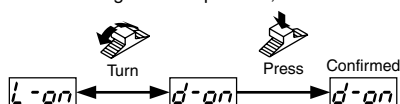
10 THRESHOLD VALUE FINE ADJUSTMENT MODE

- Fine adjustment of the threshold value can be done when MODE indicator / ADJ (yellow) lights up.
- When Jog switch is turned to the '+' side, the threshold value increases (sensitivity decreases).
- When Jog switch is pressed, the threshold value is confirmed.



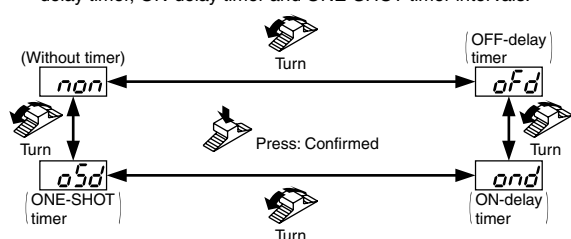
11 OUTPUT OPERATION SETTING MODE

- The output operation setting can be done when MODE indicator / L/D ON (yellow) lights up.
- The output operation is changed when Jog switch is turned to the '+' side or the '-' side.
- When Jog switch is pressed, the threshold value is confirmed.



12 TIMER OPERATION SETTING MODE

- The setting for whether the timer is used or not can be done when MODE indicator / TIMER (yellow) lights up.
- 10ms OFF-delay (initial value) timer is automatically set when the timer is set to be used.
- Refer to '13 PRO MODE / PRO1 mode setting' for the setting method of the OFF-delay timer, ON-delay timer and ONE-SHOT timer intervals.



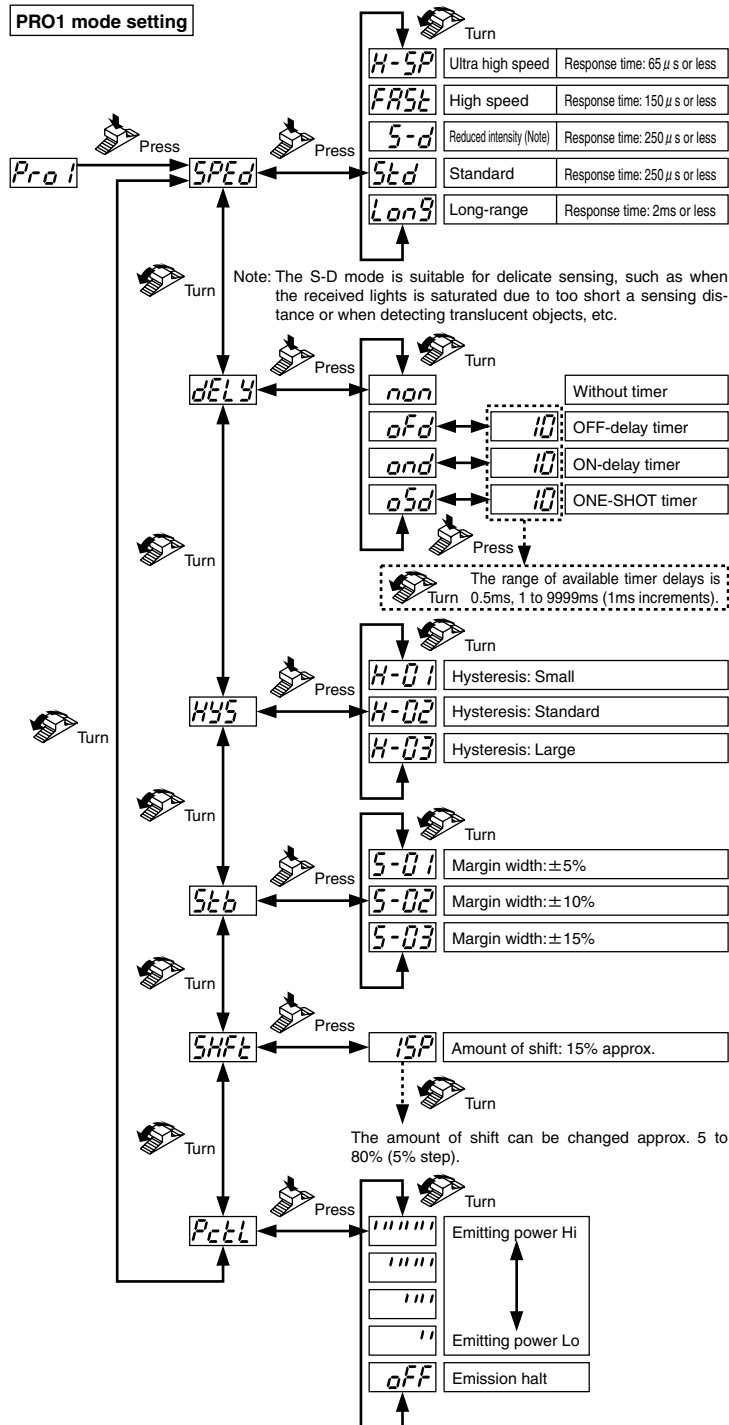
Notes: 1) The timer interval set in the PRO mode is displayed.
2) The factory setting is without timer 'non'.

13 PRO MODE

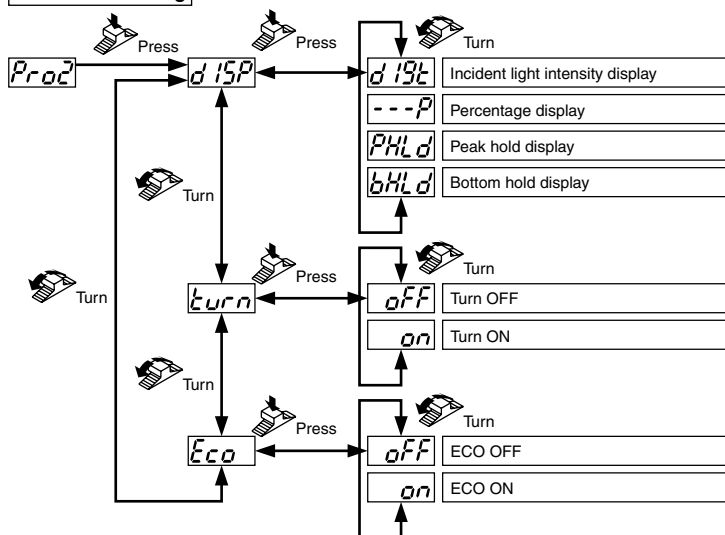
- For details of the settings and the setting procedure of the PRO mode, refer to the SUNX home page (<http://www.sunx.co.jp/>) or contact our office.

- PRO settings can be done when MODE indicator / PRO (yellow) lights up.

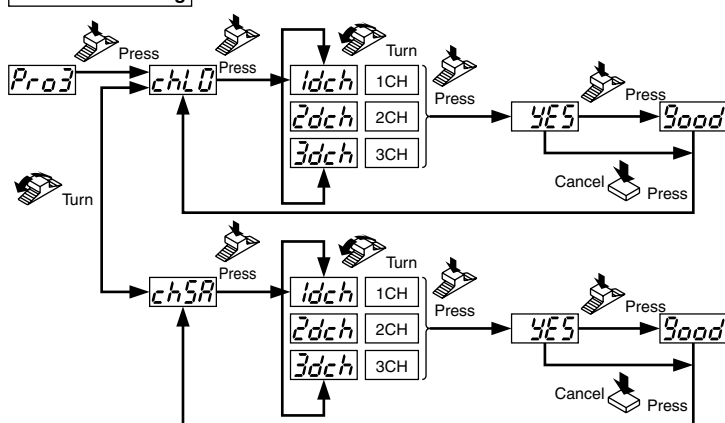
PRO1 mode setting



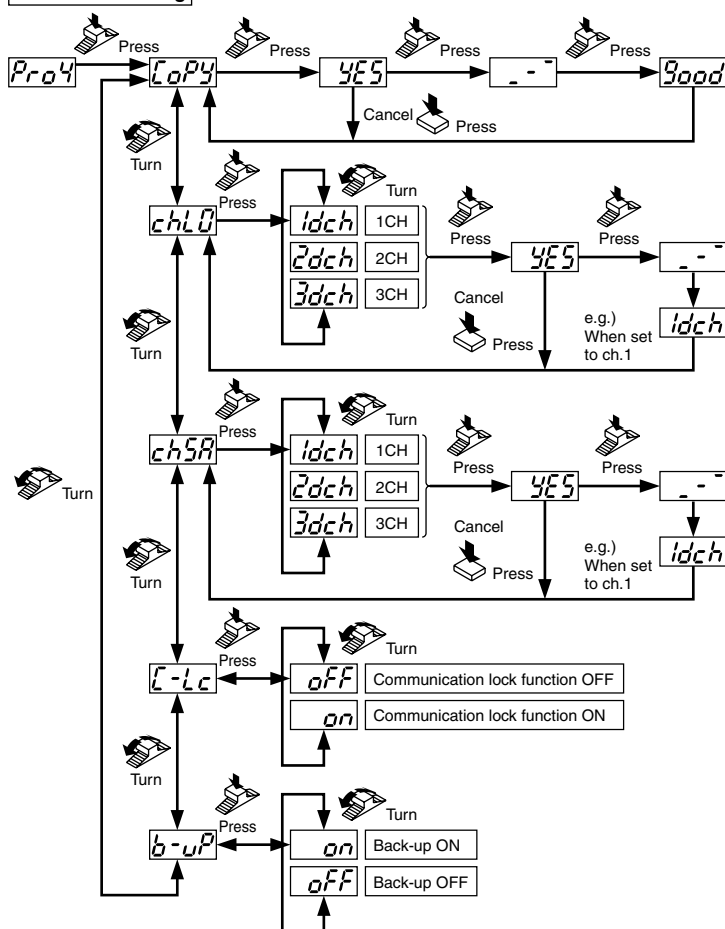
PRO2 mode setting



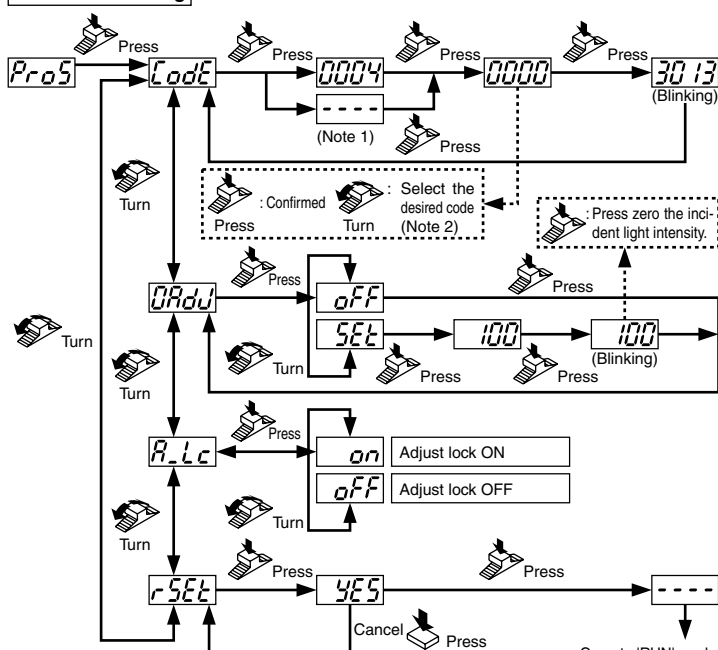
PRO3 mode setting



PRO4 mode setting



PRO5 mode setting



Notes: 1) When any code other than the codes given in the Code setting table below is used, '----' is displayed. The factory setting is '0004'.
2) When the code setting function is used, refer to the 'Code setting table' given below.

Code setting table

1st figure	2nd figure	3rd figure	4th figure
Direct code	Response time	Hysteresis	Direct code
0	STD	H-02 (standard)	0
1	STD	H-03 (large)	1
2	STD	H-01 (small)	2
3	LONG	H-02 (standard)	3
4	LONG	H-03 (large)	4
5	LONG	H-01 (small)	5
6	FAST	H-02 (standard)	6
7	FAST	H-03 (large)	7
8	FAST	H-01 (small)	8
9	S-D	H-02 (standard)	9
-	-	-	R
-	-	-	b
-	-	-	c
-	-	-	d
-	-	-	e

3) In order to change PRO mode setting to 'RUN' mode, press MODE key for 2 sec. or more.

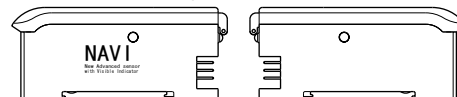
14 KEY LOCK FUNCTION

- If the jog switch and MODE key are pressed for more than 2 sec. at the same time in 'RUN' mode condition, the key operations are locked, and only the threshold value confirmation function or the adjust function (valid only when the adjust lock function is canceled) is valid.
To cancel the lock function, press both the keys for more than 2 sec. once again.

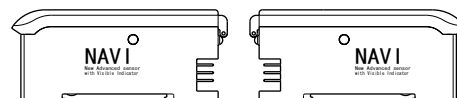
15 A DIFFERENCE BETWEEN THE MODIFIED VERSION UNIT AND THE CONVENTIONAL VERSION UNIT

- The unit that 'NAVI' is printed only on a side is the modified version unit. The unit that 'NAVI' is printed on the both sides is the conventional version unit. Make sure to check this when both version units are used together.

<Modified version unit>
'NAVI' is printed only on a side.



<Conventional version unit>
'NAVI' is printed on the both sides.



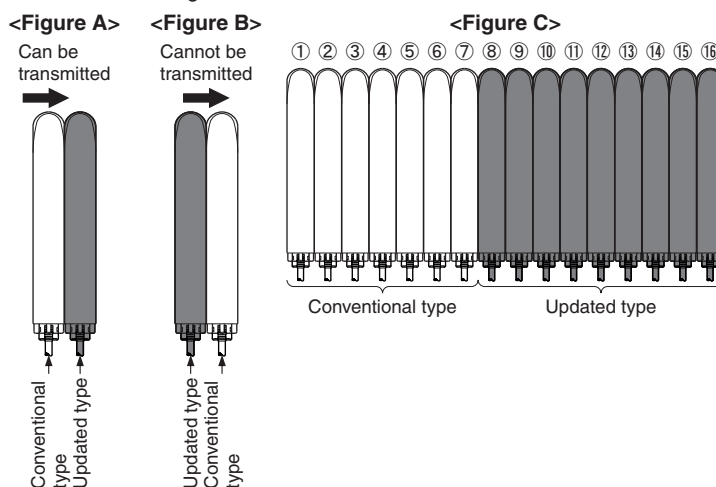
SUNX Limited

<http://www.sunx.co.jp/>



CAUTIONS ON SENSOR CONNECTION IN CASCADE

- When the conventional type and the updated type are connected in cascade, take care the following.
 - When the conventional type and the updated type are placed as shown in the figure A, signal transmission can be done.
 - When the conventional type and the updated type are placed as shown in the figure B, the interference prevention function and PRO4 function cannot be used on the conventional type.
 - When the conventional type and the updated type are connected in cascade and the interference prevention function and PRO4 function are used, it is recommended that those sensors should be placed as shown in the figure C.



Head Office

2431-1 Ushiyama-cho, Kasugai-shi, Aichi, 486-0901, Japan Phone: +81-(0)568-33-7211

SUNX Limited

<http://www.sunx.co.jp/>

PRINTED IN JAPAN