EQ-20 SERIES

Adjustable Range & Fixed-focus Reflective Photoelectric Sensor Amplifier Built-in









Detects any color object at a certain distance

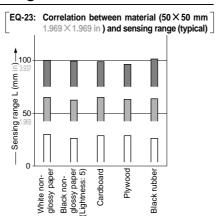


Not affected by object color or background

The sensor can detect objects at a consistent distance regardless of their color.

Moreover, it does not detect the background beyond the setting distance.

However, when the background is specular, it may be necessary to change the angle of the sensor.



Compact size

It saves you space. (Cable type: W12 \times H31 \times D20 mm W0.472 \times H1.220 \times D0.787 in)

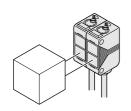


Red LED Light Source

The sensor emits a visible red LED beam so that the alignment is simple.

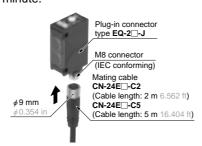
Automatic interference prevention function

The **EQ-20** series is incorporated with an automatic interference prevention function so that two sets of sensors can be installed closely together or facing each other.



Plug-in connector type is available

Plug-in connector type, which can be easily disconnected for replacement, is available. In case a problem occurs, anyone can replace the sensor in a minute.



Waterproof

The sensor can be hosed down because of its IP67 construction and the non-corrosive stainless steel mounting bracket (optional). It can be safety used on a food processing line or an assembly line subject to water splashes.



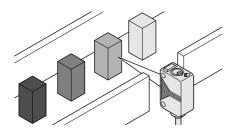
Note: However, take care that if it is exposed to water splashes during operation, it may detect a water drop itself.

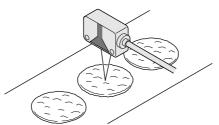
APPLICATIONS

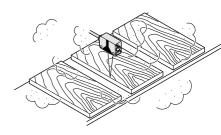
Detecting diversely colored objects

Detecting baked rice crackers

Detecting plywood boards





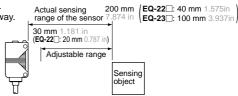


ORDER GUIDE

Туре	Appearance	Adjustable range (Note 1)	Model No.	Output
NPN output type		20 to 40 mm 0.787 to 1.575 in	EQ-22	
		30 to 100 mm 1.181 to 3.937 in	EQ-23	NPN open-collector transistor
		30 to 200 mm 1.181 to 7.874 in	EQ-24	
PNP output type		20 to 40 mm 0.787 to 1.575 in	EQ-22-PN	
		30 to 100 mm 1.181 to 3.937 in	EQ-23-PN	PNP open-collector transistor
		30 to 200 mm 1.181 to 7.874 in	EQ-24-PN	

NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets (two types).

Note 1: The adjustable range stands for the maximum sensing range which can be set with the adjuster. The sensor can also detect an object less than 30 mm 1.181 in (EQ-22: 20 mm 0.787 in) away.



5m 16.404 ft Cable length type, plug-in connector type

5 m 16.404 ft cable length type (standard:2 m 6.562 ft) and plug-in connector type (standard:cable type) are also available.

• Table of Model Nos.

Туре	Standard	5 m 16.404 ft cable length type	Plug in connector type (Note 1)
	EQ-22	EQ-22-C5	EQ-22-J
NPN output	EQ-23	EQ-23-C5	EQ-23-J
	EQ-24	EQ-24-C5	EQ-24-J
	EQ-22-PN		EQ-22-PN-J
PNP output	EQ-23-PN		EQ-23-PN-J
	EQ-24-PN		EQ-24-PN-J

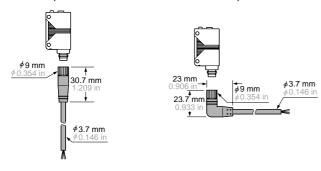
Note: Please order the suitable mating cable separately.

Mating cable

Туре	Model No.	Description			
Straight	CN-24E-C2	Length: 2 m 6.562 ft			
Straight	CN-24E-C5	Length: 5 m 16.404 ft	0.2 mm ² 4-core cabtyre cable with connector on one end		
Elbow	CN-24EL-C2	Length: 2 m 6.562 ft	Cable outer diameter: φ 3.7 mm φ 0.146 in		
LIDOW	CN-24EL-C5	Length: 5 m 16.404 ft	7 5 15		

• CN-24E-C2, CN-24E-C5

• CN-24EL-C2, CN-24EL-C5



OPTIONS

Designation	Model No.	Description			
Narrow-view slit mask (Note 1)	OS-EQ2-1	It makes the sensing view narrow (Slit size: 1.5 × 18 mm 0.059 × 0.709 in)			
Sensor mounting	MS-EQ2-1	Back angled mounting bracket			
bracket (Note 2)	MS-EQ2-2	Foot angled mounting bracket			
	MS-AJ1	Horizontal mounting type	Basic assembly		
Universal sensor mounting stand	MS-AJ2	Vertical mounting type			
(Note 3)	MS-AJ1-A	Horizontal mounting type	-t		
	MS-AJ2-A	Vertical mounting type	Lateral arm assembly		

Notes: 1) Applying the slit mask on EQ-24 shortens the adjustable range to '30 to 160 mm 1.181 to 6.299 in'. It is not available for plug-in connector type.

2) For the plug-in connector type, leave space under the sensor for plug-in connection

- with the mating cable.
- 3) Refer to p.332~ for details of the universal sensor mounting stand.

Narrow-view slit mask

• OS-EQ2-1



Sensor mounting bracket • MS-EQ2-1



Two M3 (length 18 mm 0.709 in) screws with washers are attached.

• MS-EQ2-2

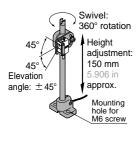


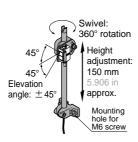
Two M3 (length 18 mm 0.709 in) screws with washers are attached.

Universal sensor mounting stand

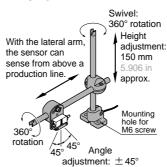
· MS-AJ1

· MS-AJ2

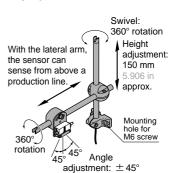




· MS-AJ1-A



· MS-AJ2-A



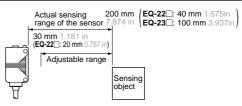
SPECIFICATIONS

_		Type		NPN output type		PNP output type			
Iten	n	Model No.	EQ-22	EQ-23	EQ-24	EQ-22-PN	EQ-23-PN	EQ-24-PN	
Adju	ustable range	e (Note 1)	20 to 40 mm 0.787 to 1.575 ii	30 to 100 mm 1.181 to 3.937 ii	30 to 200 mm 1.181 to 7.874 in	20 to 40 mm 0.787 to 1.575 in	30 to 100 mm 1.181 to 3.937 in	30 to 200 mm 1.181 to 7.874 in	
Sensing range (with white non-glossy paper and at MAX. adjustment)		0 to 40 mm 0 to 1.575 in	0 to 100 mm 0 to 3.937 in	0 to 200 mm 0 to 7.874 in	0 to 40 mm 0 to 1.575 in	0 to 100 mm 0 to 3.937 in	0 to 200 mm 0 to 7.874 in		
Hysteresis		5 % or less of operation distance 20 % or less of operation distance		5 % or less of operation distance 20 % or less of operation distance					
Rep	eatability		Along sensing axis	: 1 mm 0.039 in or less	s, Perpendicular to ser	ensing axis: 0.2 mm 0.008 in or less (with white non-glossy paper			
Sup	ply voltage			12	2 to 24 V DC ± 10 %	Ripple P-P 10 % or less			
Cur	rent consum	otion		45 mA or less	50 mA or less				
Sensing output			current: 100 mA		PNP open-collector transistor				
	Utilization ca	ategory		DC-12 or DC-13					
	Output oper	ation		Sv	vitchable either Detect	ion-ON or Detection-O	OFF		
	Short-circuit	protection	Incorporated						
Self-diagnosis output			current: 80 mA		PNP open-collector transistor • Maximum source current: 80 mA • Applied voltage: 30 V DC or less (between self-diagnosis output and • Residual voltage: 1 V or less (at 80 mA source currents) 0.4 V or less (at 16 mA source currents)				
Output operation ON under unstable sensing condition									
	Short-circuit	protection							
Res	ponse time		1 ms or less						
Оре	eration indica	tor	Red LED (lights up when the sensing output is ON)						
Stat	bility indicato	r	Green LED (lights up under stable light received condition or stable dark condition) (Note 2)						
Dist	ance adjuste	er	2-turn adjuster with indicator						
	omatic interfe		Incorporated (Two units of sensors can be mounted close together.)						
	Pollution de	gree	3 (Industrial environment)						
	Protection		IP67 (IEC)						
e J	Ambient ten	nperature	-20 to +55 °C −4 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +70 °C −13 to +158 °F						
resistance	Ambient hur	midity			35 to 85 % RH, Sto	rage: 35 to 85 % RH			
	Ambient illu	minance	Sunlight: 10,000 ℓ x at the light-receiving face, Incandescent light: 3,000 ℓ x at the light-receiving face						
Environmental	EMC		EN 50081-2, EN 50082-2, EN 60947-5-2						
iron	Voltage with	standability	1,000 V AC for one min. between all supply terminals connected together and enclosure						
En	Insulation re	esistance	$20~\text{M}\Omega$, or more, with 250 V DC megger between all supply terminals connected together and enclosure						
	Vibration res	sistance	10 to 500 Hz frequency, 3 mm 0.118 in amplitude in X, Y and Z directions for two hours each					each	
	Shock resis	tance	500 m/s² acceleration (50 G approx.) in X, Y and Z directions for three times each						
Emitting element		Red LED (modulated)							
Mat	erial		Enclosure: PBT, Lens: Polycarbonate, Indicator cover: Polycarbonate						
Cab	ole		0.2 mm ² 4-core oil, heat and cold resistant cabtyre cable, 2 m 6.562 ft long						
Cab	ole extension		Extension up to total 100 m 328.084 ft is possible with 0.3 mm², or more, cable.						
Wei	ght		50 g approx.						
		Adjusting screwdriver: 1 pc.							

- Notes: 1) The adjustable range stands for the maximum sensing range which can be set with the adjuster.

 The sensor can also detect an object less than 30 mm 1.181 in (EQ-22□: 20 mm
 - 0.787 in) away.

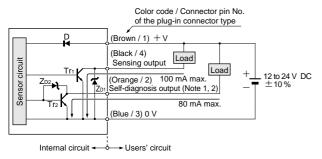
 2) Refer to 'PRECAUTIONS FOR PROPER USE' on p.253 for the operation details of
 - the stability indicator.



I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type

I/O circuit diagram

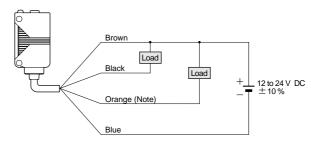


Notes: 1) When the mating cable is connected to the plugin connector type, the color of the self-diagnosis output wire is white.

 The self-diagnosis output does not incorporate a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load.

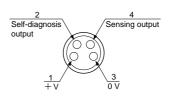
Symbols ... D: Reverse supply polarity protection diode Z_{D1}, Z_{D2}: Surge absorption zener diode Tr₁, Tr₂: NPN output transistor

Wiring diagram



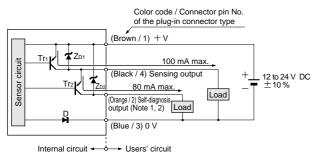
Note: When the mating cable is connected to the plug-in connector type, the color of the self-diagnosis output wire is white.

Connector pin position (Plug-in connector type)



PNP output type

I/O circuit diagram

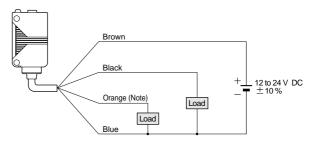


Notes: 1) When the mating cable is connected to the plugin connector type, the color of the self-diagnosis output wire is white.

2) The self-diagnosis output does not incorporate a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load.

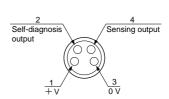
Symbols ... D: Reverse supply polarity protection diode Z_{D1}, Z_{D2}: Surge absorption zener diode Tr₁, Tr₂: PNP output transistor

Wiring diagram



Note: When the mating cable is connected to the plug-in connector type, the color of the self-diagnosis output

Connector pin position (Plug-in connector type)

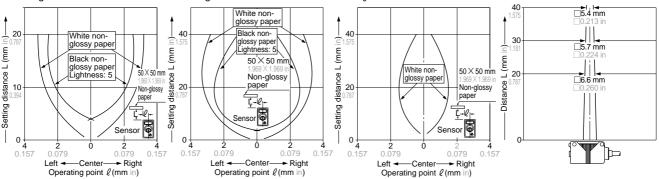


SENSING CHARACTERISTICS (TYPICAL)

EQ-22

Sensing fields

• Setting distance: 20 mm 0.787 in • Setting distance: 40 mm 1.575 in • Setting distance: 40 mm 1.575 in with slit mask

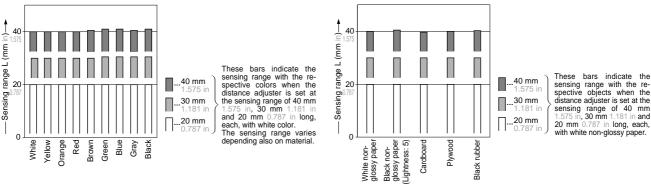


Correlation between color (50 \times 50 mm 1.969 \times 1.969 in non glossy paper) and sensing range

Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range

Emitted beam

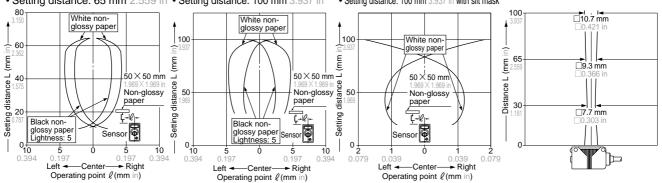
Emitted beam



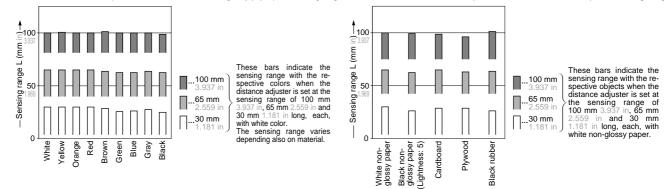
EQ-23

Sensing fields

• Setting distance: 65 mm 2.559 in • Setting distance: 100 mm 3.937 in · Setting distance: 100 mm 3.937 in with slit mask







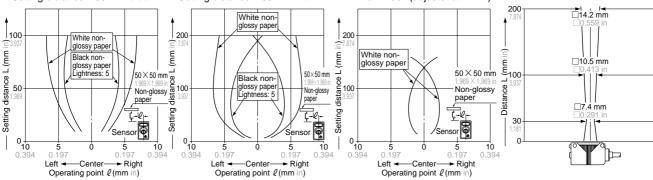
EQ-20

SENSING CHARACTERISTICS (TYPICAL)

EQ-24□

Sensing fields

 $\bullet \ \, \text{Setting distance: } \ \, \text{100 mm } \ \, \text{3.937 in} \quad \bullet \ \, \text{Setting distance: } \ \, \text{200 mm } \ \, \text{7.874 in} \quad \bullet \ \, \text{With slit mask (adjuster at MAX.)}$



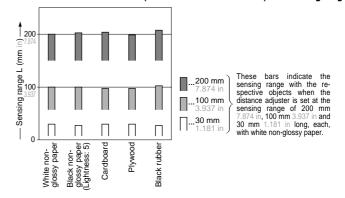
Correlation between color (50 × 50 mm 1.969 × 1.969 in) and sensing range

200 mm 7.874 in ...200 mm 7.874 in ...200 mm 3.937 in ...30 mm 1.81 in long, each, with white color. The sensing range varies depending also on material .

Brown

Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range

Emitted beam



PRECAUTIONS FOR PROPER USE

Refer to p.1135~ for general precautions.



This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

Mounting

· Tightening torque should be 0.5N·m or less.



· Care must be taken regarding the sensor mounting direction with respect to the object's direction of movement.







Do not make the sensor detect an object in this direction because it may cause unstable ope-

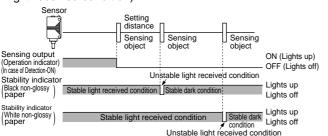
Sensing object

- When detecting a specular object (aluminum or copper foil) or an object having a glossy surface or coating, please take care that there are cases when the object may not be detected due to a small change in angle, wrinkles on the object surface, etc.
- · When a specular body is present below the sensor, use the sensor by tilting it slightly upwards to avoid wrong operation.
- · If a specular body is present in the background, wrong operation may be caused due to a small change in the angle of the background body. In that case, install the sensor at an inclination and confirm the operation with the actual sensing object.
- Please take care that the sensor will compulsorily go to the light received (ON) condition if excessive ambient light is received.
- Please note that when the distance adjuster is set to NEAR. a dead zone is present just in front of the sensing surface.

Stability indicator

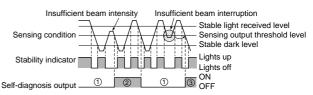
• The EQ-20 series uses a PSD as its beam receiving device and detects the incident beam position rather than the light intensity. Hence, the output corresponds to the distance.

Further, the stability indicator indicates the margin in the incident light intensity. The distance at which it lights up / turns off differs depending on the reflectivity of the sensing object, as shown in the figure below, and is not related to the operation of the output. Do not use the sensor in the condition in which the stability indicator is off (unstable light received condition).



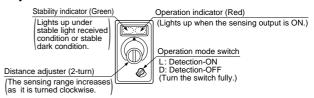
Self-diagnosis function

• The sensor diagnoses the incident light intensity, and if it is reduced due to dirt or dust, or beam misalignment, an output is generated.



- 1) The self-diagnosis output transistor stays in the 'OFF' state during stable sensing.
- ② When the sensing output changes, if the incident light intensity does not reach the stable light received level or the stable dark level, the self-diagnosis output becomes ON.
 - Further, the self-diagnosis output changes state when the sensing output changes from Light to Dark state. (The operation of the sensing output is not affected.)
- 3 In case of insufficient beam interruption, there will be a time lag before the self-diagnosis output turns ON.

Distance adjustment <Adjusters>



<Adjusting procedure>

_			
Step	Description	Distance adjuster	
1	Turn the distance adjuster fully counterclockwise to the minimum sensing range position. (30 mm 1.181 in approx., EQ-22 □: 20 mm 0.787 in approx.)	NEAR FAR	
2	Place an object at the required distance from the sensor, turn the distance adjuster gradually clockwise, and find out point (A) where the sensor changes to the light received condition.	NEAR PAR	
3	Remove the object, turn the distance adjuster further clockwise, and find out point ® where the sensor changes to the light received condition again with only the background. When the sensor does not go to the light received condition even if the adjuster is fully turned clockwise, point ® is this extreme point.	NEAR FAR	
4	The optimum position to stably detect objects is the center point between (a) and (b).	Optimum position B FAR	

Note: In order to protect itself, the distance adjuster idles if turned fully.

Wiring

• The self-diagnosis output does not incorporate a shortcircuit protection circuit. Do not connect it directly to a power supply or a capacitive load.

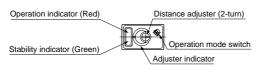
Others

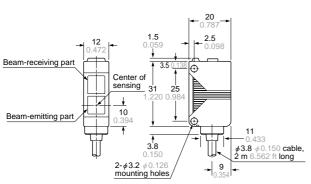
- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- When connecting the mating cable to the plug-in connector type, the tightening torque should be 0.4 N·m or less.

EQ-20

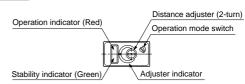
DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

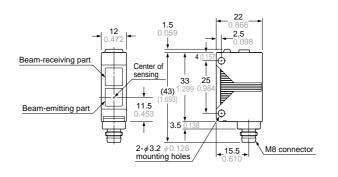




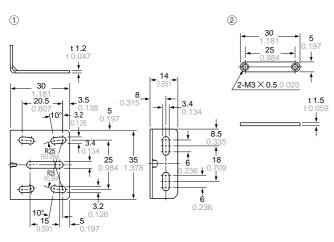


EQ-2□-J EQ-2□-PN-J Sensor





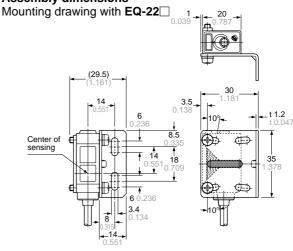
MS-EQ2-1 Sensor mounting bracket (Optional)



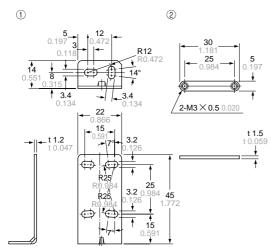
Material: Stainless steel (SUS304)

Two M3 (length 18 mm 0.709 in) screws with washers are attached.

Assembly dimensions



MS-EQ2-2 Sensor mounting bracket (Optional)



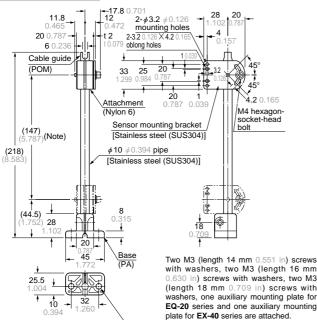
Material: Stainless steel (SUS304)

Two M3 (length 18 mm 0.709 in) screws with washers are attached.

Assembly dimensions Mounting drawing with EQ-22 0.039 0.0787 0.134 0.134 0.134 0.134 0.315 1.118 0.138 0.118 0.138 0.118 0.138 0.138 12 0.138 12 0.138 12 0.138 12 0.138 12 0.138 12 0.138 12 0.138 12 0.138 12 0.138 12 0.138 12 0.118 1.772

DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

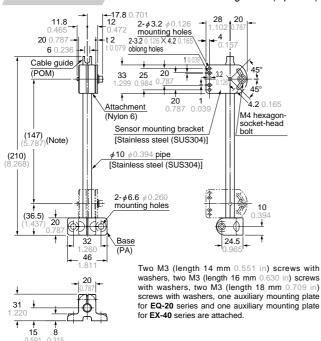
MS-AJ1 Universal sensor mounting stand (Optional)



Note: The dimensions in the brackets indicate the adjustable range of the movable part.

2-φ6.6 φ0.260 mounting holes

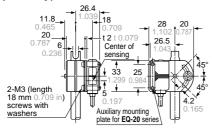
MS-AJ2 Universal sensor mounting stand (Optional)



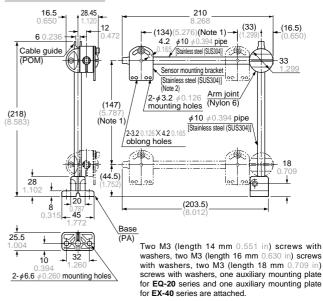
Note: The dimensions in the brackets indicate the adjustable range of the movable part.

Universal sensor mounting stand (Optional)

Assembly dimensions with EQ-20 series (Mounting part only)



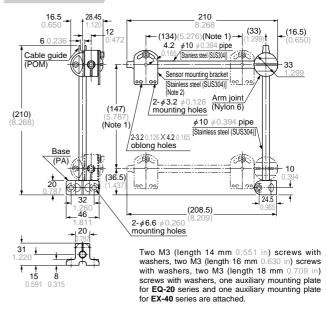
MS-AJ1-A Universal sensor mounting stand (Optional)



Notes: 1) The dimensions in the brackets indicate the adjustable range of the movable part.

2) Refer to MS-AJ1/AJ2 for the assembly dimensions with the sensor mounting bracket or sensor.

MS-AJ2-A Universal sensor mounting stand (Optional)



Notes: 1) The dimensions in the brackets indicate the adjustable range of the

movable part.

2) Refer to MS-AJ1/AJ2 for the assembly dimensions with the sensor mounting bracket or sensor.